

MATERIAL INFORMATION

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SUPPORT FILAMENT SERIES™

Support HIPS SP™



Support HIPS SP™ - The HIPS material is dedicated as support for styrene materials of the Compositum ABS, Compositum ASA, and Compositum PCABS series. This material is soluble in citric acid based solvents (D-Limonene) and may be used as a break-off support.

It comes in white in two standard diameters: 1.75mm oraz 2.85mm.

Weight of material on the spool: 1.0kg

Tolerance of the deviation of the cross-sectional area over the length: 0.01

Hot-end temperature: 230-245°C

Bed temperature: depending on the model material.



HMF CHEMICAL
ADVANCED MATERIALS

CHEMICALLY MANUFACTURED FILAMENTS

Łódź Branch

Garnizonowa 19F/1
94-224 Łódź
POLAND

Grodzisk Mazowiecki Branch

3-go Maja 12A
05-827 Grodzisk Mazowiecki
POLAND

Niedomice Branch

Kolejowa 2
33-132 Niedomice
POLAND