

SOLDER PEAK

SP-1010DR



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DESCRIPTION

SP-1010DR designed for lead free desoldering especially. The quick heating and strong power are for convenient and clear soldering / desoldering all types of DIP components.

TECHNICAL DATA

STATION		DESOLDER GUN	
INPUT VOLTAGE	220-240VAC	VOLTAGE	24V
POWER CONSUMPTION	80W	POWER	60W
MAIN FUSE	3A	HEAT UP RATING	130W
VACUUM PRESSURE	600mm Hg	TEMPERATURE	160°C-480°C
		HEATING ELEMENT	PTC CERAMIC HEATER

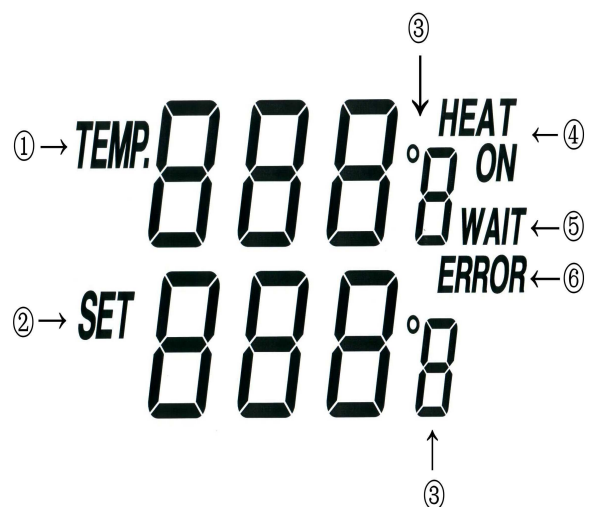
OPERATING INSTRUCTION

Caution : Make sure that the four screws which are used to fasten the Diaphragm pump are removed from the control system before use. Otherwise serious damages may be caused to the user and the system.

- Place the desoldering iron gun in the holder separately. Then connect the plug to the receptacle on the station and turn clockwise to tighten the plug nut. Check that the power supply is corresponding to the specification on the type plate and the power switch is on the "OFF" position. Connect the control unit to the power supply and switch on the power. Then a self-test is carried out in which all display elements are switched on briefly. The electronic system then switches on automatically to the set temperature and displays this value.
- The display and temperature setting

The digital display:

- shows the actual temperature of the desoldering tip .
- shows the setting temperature: Pressing the "UP" or "DOWN" button can switch the digital display to the set point display. The set-point can be changed for $\pm 1^\circ\text{C}$ by tapping the "UP" or "DOWN" button. Pressing the button will change the set-point quickly. The digital display will return automatically to the actual value and the iron will reach to the setting temperature quickly.
- $^\circ\text{C}/^\circ\text{F}$ display: Switching the temperature display from $^\circ\text{C}$ to $^\circ\text{F}$ by pressing the " $^\circ\text{C}/^\circ\text{F}$ " button and then the electronic system will display the actual temperature① and setting temperature② in $^\circ\text{F}$, and vice versa.
- When the actual temperature on the soldering tip is less than the set-point, "HEAT ON" will display and make the desoldering tip heating up.
- When the absolute offset is more than $\pm 10^\circ\text{C}$ between the actual temperature and the set-point on the soldering tip or the nozzle, "WAIT" will display. It means that the temperature electronic control system is not in the stable situation, we should wait a moment to let the "WAIT" disappear.
- When "ERROR" display, there may be a trouble on the system, or the soldering iron is not connected to the control system correctly.



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SAFETY INSTRUCTIONS

- The manufacturer assumes no liability for uses other than those described in the operating instructions or for unauthorized alterations.
- The operating instructions and cautions should be read carefully and kept in an easily visible location in the vicinity of the control system. Non-observance of the cautions will result in accidents, injury or risks to health.

CAUTION

1. The power cord only can be inserted in approved power sockets or adapters.
2. High Temperature
The temperature of the soldering tip will reach as high as around 400°C (752°F) when the power switch is on. Since mishandling may lead to burns and fire, be sure to comply with the following precautions:
 - Do not touch metallic parts near the soldering tip/ nozzle.
 - Do not use this system near the flammable items.
 - Advise other people in the work area that the unit can reach a very high temperature and should be considered potentially dangerous.
 - Turn off the power switch while taking breaks and when finishing using.
 - Before replacing parts or storing the system, turn off the power and let it cool down to the room temperature.
3. Take care of your tools
 - Do not use the tools for any applications other than soldering or desoldering.
 - Do not rap the iron against the work bench or otherwise subject the iron to severe shocks.
 - Do not file the soldering tip to remove the oxide, please wipe the tip on the cleaning sponge.
 - Use only accessories or attachments which are listed in the operation manual. Use of other tools and other accessories can lead to a danger of injury.
 - Please turn off the power before connecting or disconnecting the soldering iron.
4. Maintenance
Before further use, safety devices or slightly damaged parts must be carefully checked for error-free and intended operation. Inspect moving parts for error-free operation and that they don't bind, or whether any parts are damaged. Damaged safety devices and parts must be repaired or replaced by a qualified technician, so long as nothing else is indicated in the operation manual. Use only accessories or attachments which are listed in the operation manual. Use of other tools and other accessories can lead to a danger of injury.
5. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety Young children should be supervised to ensure that they do not play with the appliance.
6. Protect yourself against electrical shocks
Avoid touching grounded parts with your body, e.g. pipes, heating radiators and so on. The grip of antistatic designed soldering tool is conductive.
7. Work environment
Do not use the soldering tool in a moist or wet environment. The soldering iron should be placed on the holder after finished using.
8. Observe the valid safety regulations at your work place.