

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 18.02.2019

Revision: 18.02.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: 952D6 Soldering Flux and Flux Pen**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Soldering Flux
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Kester Inc.
800 West Thorndale Avenue
Itasca, IL 60143
USA
Tel +1 630 616 4000
-
- Kester GmbH
Ganghofer Str. 45
82216 Gernlinden
GERMANY
Tel. +49 8142 47 85 00
-
- ITW Specialty Materials (Suzhou) Co., Ltd.
Heng Qiao Road
Wujiang Economic Development Zone
Suzhou, Jiangsu 215200
CHINA
Tel. +86 512 82060808
- **Informing department:** Product safety department.
- **1.4 Emergency telephone number:**
CHEMTREC 24-Hour Emergency Telephone Number U.S.A.: +1(800) 424 9300
CHEMTREC 24 Hour Emergency Telephone Number International: +1(703) 527 3887

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS02 flame

Flam. Liq. 2 H225 Highly flammable liquid and vapour.



GHS07

Eye Irrit. 2 H319 Causes serious eye irritation.
STOT SE 3 H336 May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Danger

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- **Hazard-determining components of labelling:**

propan-2-ol

- **Hazard statements**

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

- **Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 Use explosion-proof electrical/ventilating/lighting equipment.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Additional information:**

Contains Rosin, polymerized. May produce an allergic reaction.

- **2.3 Other hazards**

The product evidently does not contain any organically bonded halogen compounds (AOX), nitrates, heavy metal compounds or formaldehydes.

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**

- **Description:** Mixture of the substances listed below with harmless additions.

- **Dangerous components:**

CAS: 64-17-5 EINECS: 200-578-6	ethanol ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319	25-50%
CAS: 67-63-0 EINECS: 200-661-7	propan-2-ol ⚠ Flam. Liq. 2, H225; ⚠ Eye Irrit. 2, H319; STOT SE 3, H336	25-50%
CAS: 123-86-4 EINECS: 204-658-1	n-butyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	2.5-10%
CAS: 124-04-9 EINECS: 204-673-3	Adipic acid ⚠ Eye Irrit. 2, H319	0-2.5%
CAS: 65997-05-9	Rosin, polymerized ⚠ Skin Sens. 1, H317	0-2.5%

- **Additional information** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**

- **After inhalation** Supply fresh air; consult doctor in case of symptoms.

- **After skin contact** The product is not skin irritating.

- **After eye contact**

Rinse opened eye for several minutes under running water. If symptoms persist, consult doctor.

- **After swallowing** In case of persistent symptoms consult doctor.

- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents** CO₂, sand, extinguishing powder. Do not use water.
- **For safety reasons unsuitable extinguishing agents**
Water.
Water with a full water jet.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Prevent material from reaching sewage system, holes and cellars.
Inform respective authorities in case product reaches water or sewage system.
Do not allow to enter drainage system, surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Ensure adequate ventilation.
Do not flush with water or aqueous cleansing agents
- **6.4 Reference to other sections**
See Section 7 for information on safe handling
See Section 8 for information on personal protection equipment.
See Section 13 for information on disposal.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
- **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage**
- **Requirements to be met by storerooms and containers:** Store in cool location.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Keep container tightly sealed.
Store in cool, dry conditions in well sealed containers.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

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· 8.1 Control parameters

· Components with limit values that require monitoring at the workplace:

64-17-5 ethanol (25-50%)

WEL Long-term value: 1920 mg/m³, 1000 ppm

67-63-0 propan-2-ol (25-50%)

WEL Short-term value: 1250 mg/m³, 500 ppmLong-term value: 999 mg/m³, 400 ppm

123-86-4 n-butyl acetate (2.5-10%)

WEL Short-term value: 966 mg/m³, 200 ppmLong-term value: 724 mg/m³, 150 ppm

· **Additional information:** The lists that were valid during the compilation were used as basis.

· 8.2 Exposure controls

· Personal protective equipment

· General protective and hygienic measures

Keep away from foodstuffs, beverages and food.

Take off immediately all contaminated clothing

Wash hands during breaks and at the end of the work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· Breathing equipment:

In case of brief exposure or low pollution use breathing filter apparatus. In case of intensive or longer exposure use breathing apparatus that is independent of circulating air.

· Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:



Safety glasses

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Liquid

Colour: Colourless

· Odour: Characteristic

· Odour threshold: Not determined.

· pH-value: Not determined.

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· Change in condition	
Melting point/freezing point:	Not determined
Initial boiling point and boiling range:	78 °C
· Flash point:	13 °C
· Inflammability (solid, gaseous)	Not applicable.
· Ignition temperature:	425 °C
· Decomposition temperature:	Not determined.
· Self-inflammability:	Product is not selfigniting.
· Explosive properties:	Product is not explosive. However, formation of explosive air/steam mixtures is possible.
· Critical values for explosion:	
Lower:	2 Vol %
Upper:	15 Vol %
· Vapour pressure at 20 °C:	59 hPa
· Density	Not determined
· Relative density	Not determined.
· Vapour density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Partly miscible
· Partition coefficient: n-octanol/water:	Not determined.
· Viscosity:	
dynamic:	Not determined.
kinematic:	Not determined.
· Solvent content:	
Organic solvents:	98.3 %
Solids content:	50.5 %
· 9.2 Other information	No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values that are relevant for classification:**

67-63-0 propan-2-ol

Oral	LD50	4,570 mg/kg (rat)
Dermal	LD50	13,400 mg/kg (rab)

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Inhalative	LC50/4 h	30 mg/l (rat)
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- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure**
May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water.
Do not allow undiluted product or large quantities of it to reach ground water, water bodies or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Dispose of packaging according to regulations on the disposal of packagings.

SECTION 14: Transport information

- | | |
|---|---|
| <ul style="list-style-type: none"> · 14.1 UN-Number · ADR, IMDG, IATA | <p>UN1987</p> |
| <ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR | <p>1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL))</p> |
| <ul style="list-style-type: none"> · IMDG · IATA | <p>ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL))</p> <p>ALCOHOLS, N.O.S. (ETHANOL)</p> |

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· 14.3 Transport hazard class(es)

· ADR, IMDG, IATA



· Class 3 Flammable liquids.
· Label 3

· 14.4 Packing group

· ADR, IMDG, IATA II

· 14.5 Environmental hazards:

· Marine pollutant: No

· 14.6 Special precautions for user

Warning: Flammable liquids.
· Kemler Number: 33
· EMS Number: F-E,S-D
· Stowage Category B

· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable.

· Transport/Additional information:

· ADR

· Limited quantities (LQ) 1L
· Excepted quantities (EQ) Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml
· Transport category 2
· Tunnel restriction code D/E

· IMDG

· Limited quantities (LQ) 1L
· Excepted quantities (EQ) Code: E2
Maximum net quantity per inner packaging: 30 ml
Maximum net quantity per outer packaging: 500 ml

· UN "Model Regulation":

UN 1987 ALCOHOLS, N.O.S. (ETHANOL (ETHYL ALCOHOL)), 3, II

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Directive 2012/18/EU

· Named dangerous substances - ANNEX I None of the ingredients is listed.

· Seveso category P5c FLAMMABLE LIQUIDS

· Qualifying quantity (tonnes) for the application of lower-tier requirements 5.000 t

· Qualifying quantity (tonnes) for the application of upper-tier requirements 50.000 t

· REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3

· National regulations

· Technical instructions (air):

Class	Share in %
NK	50-100

· Water hazard class: Water hazard class 2 (Self-assessment); hazardous for water.

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· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Relevant phrases**

H225 Highly flammable liquid and vapour.

H226 Flammable liquid and vapour.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

· **Department issuing data specification sheet:** Environment protection department.

· **Contact:** Bich Le (Mrs.)

· **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 2: Flammable liquids – Category 2

Flam. Liq. 3: Flammable liquids – Category 3

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

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