



Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE EA E01 DC50ML B

SDS No. : 328945
V006.1

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA E01 DC50ML B

Contains:

2,4,6-Tris(dimethylaminomethyl)phenol

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Part B of 2-Component Epoxy Adhesive.

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000
Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin corrosion
H314 Causes severe skin burns and eye damage.

Category 1C

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:

Danger

Hazard statement:

H314 Causes severe skin burns and eye damage.

Precautionary statement: P280 Wear protective gloves/protective clothing/eye protection/face protection.
Prevention

Precautionary statement: P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
Response P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	5- < 10 %	Skin Corr. 1C H314 Acute Tox. 4; Oral H302
Bis[(dimethylamino)methyl]phenol 71074-89-0	275-162-0	1- < 5 %	Skin Corr. 1B H314
Allyl hexanoate 123-68-2	204-642-4	0,1- < 0,25 %	Acute Tox. 3; Oral H301 Acute Tox. 3; Dermal H311 Acute Tox. 3; Inhalation H331 Aquatic Chronic 3 H412 Aquatic Acute 1 H400

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container.

Store in a cool, dry place.

7.3. Specific end use(s)

Part B of 2-Component Epoxy Adhesive.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters**Occupational Exposure Limits**

Valid for
Great Britain

None

Occupational Exposure Limits

Valid for
Ireland

None

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (freshwater)		0,084 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (marine water)		0,0084 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (intermittent releases)		0,84 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sewage treatment plant (STP)		0,2 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	Inhalation	Long term exposure - systemic effects		0,31 mg/m ³	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	dermal	Long term exposure - systemic effects		0,2 mg/kg	
Allyl hexanoate 123-68-2	Workers	inhalation	Long term exposure - systemic effects		15 mg/m ³	
Allyl hexanoate 123-68-2	Workers	dermal	Long term exposure - systemic effects		4,3 mg/kg	
Allyl hexanoate 123-68-2	General population	inhalation	Long term exposure - systemic effects		3,7 mg/m ³	
Allyl hexanoate 123-68-2	General population	dermal	Long term exposure - systemic effects		2,1 mg/kg	
Allyl hexanoate 123-68-2	General population	oral	Long term exposure - systemic effects		2,1 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:
Ensure adequate ventilation.
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area
Filter type: A (EN 14387)

Hand protection:
Chemical-resistant protective gloves (EN 374).
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):
nitrile rubber (NBR; ≥ 0.4 mm thickness)
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):
nitrile rubber (NBR; ≥ 0.4 mm thickness)
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.
Protective eye equipment should conform to EN166.

Skin protection:
Wear suitable protective clothing.
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid colourless
Odor	sweet
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 200 °C (> 392 °F)
Flash point	> 100,00 °C (> 212 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (ρ)	1,1300 g/cm ³
Bulk density	No data available / Not applicable

Solubility	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	12.000,00 mPa.s
()	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong acids.

Reaction with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Oral toxicity:

May cause irritation to the digestive tract.

Skin irritation:

Causes severe skin burns and eye damage.

Eye irritation:

Avoid eye contact.

Corrosive

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50	1.200 mg/kg	oral		rat	not specified

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Allyl hexanoate 123-68-2	LD50	820 mg/kg	dermal		rabbit	OECD Guideline 402 (Acute Dermal Toxicity)

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Allyl hexanoate 123-68-2	not irritating		Human, EpiSkin™ (SM), Reconstructed Human Epidermis (RHE)	OECD Guideline 439 (In Vitro Skin Irritation: Reconstructed Human Epidermis (RHE) Test Method)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Allyl hexanoate 123-68-2	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Allyl hexanoate 123-68-2	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Allyl hexanoate 123-68-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Allyl hexanoate 123-68-2	negative	intraperitoneal		mouse	not specified

Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Allyl hexanoate 123-68-2	NOAEL P = 30 mg/kg	oral: gavage		rat	OECD Preliminary Reproduction Toxicity Screening Test (Precursor Protocol of GL 421)

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton- Buchanan (Teleostei, Cyprinidae)])
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC50	84 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	NOEC	6,25 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	EC0	27 mg/l	Bacteria	16 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshe mm-Test)
Allyl hexanoate 123-68-2	LC50	0,117 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Allyl hexanoate 123-68-2	EC50	2 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Allyl hexanoate 123-68-2	NOEC	0,158 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Allyl hexanoate 123-68-2	EC50	> 4,6 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)

12.2. Persistence and degradability**Persistence and Biodegradability:**

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
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2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not readily biodegradable.	aerobic	4 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Allyl hexanoate 123-68-2	readily biodegradable	aerobic	70 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil**Mobility:**

Cured adhesives are immobile.

Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	-0,66				21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n-octanol / H ₂ O, Shake Flask Method)
Allyl hexanoate 123-68-2	3,191				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information**14.1. UN number**

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

14.2. UN proper shipping name

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
IATA	Amines, liquid, corrosive, n.o.s. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3,00 % Combined A/B

(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H331 Toxic if inhaled.
- H400 Very toxic to aquatic life.
- H412 Harmful to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.