

**BN 1016**

**Phillips pan head thread cutting screws**

form H, with tapping screw thread type 1

Steel case-hardened 450 HV

zinc plated blue





ISO 4042

Quenched and tempered fasteners  $\geq 360$  HV and tempered case-hardened fasteners with electroplated coatings: Susceptible to hydrogen embrittlement!

Further notice to residual risks can be found in the introduction section.

hole-Ø: approximate data; the final hole diameters should be determined by performance tests.

Article#	d <sub>1</sub>	d <sub>2</sub> max.	k max.		m~	 - Ø	L
1024442	ST 2,2	4,2	1,8	1	2,6	1,8	6,5
1024485							9,5
1024507							13
1381458	ST 2,9	5,6	2,2	1	3	2,5	6,5
1381466							9,5
1381474							13
1381482							16
1381490							19
1381504	ST 3,5	6,9	2,6	2	4,2	3	6,5
1381512							9,5
1381520							13
1381539							16
1381555	ST 3,9	7,5	2,8	2	4,4	3,5	9,5
1381563							13
1669788							16
1381601							25
1381628	ST 4,2	8,2	3,05	2	4,6	3,8	9,5
1381636							13
1381644							16
1669796							19
1669818							22
1381652	ST 5,5	10,8	3,95	3	6,5	5	13
1381660							16