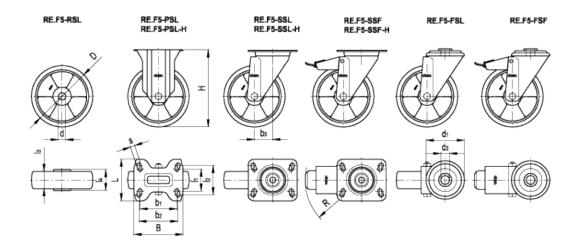
RE.F5

Mould-on polyurethan wheels









technical informations

Covering

Mould-on polyurethane, hardness 95 Shore A.

Centre

Die-cast aluminium.

Bore and axle

The axle is mounted using a calibrated tube processed to obtain an even surface where roller bearings and spacers are inserted. Screw and nut are tightened to lock the spacer and the roller bearings. Ideal solution for large loads and continuous moving.

Standard executions

- RSL: wheel only.
- PSL: brakeless wheel with zinc-plated steel fixed bracket.
- SSL: brakeless wheel with zinc-plated steel turning plate and bracket.
- SSF: wheel with brake and zinc-plated steel turning plate and bracket.
- FSL: brakeless wheel with zinc-plated steel turning plate with bracket and assembly pass thorugh hole.

- FSF: wheel with brake and zinc-plated steel turning plate and bracket, assembly pass through hole.
- PSL-H: brakeless wheel with zinc-plated steel fixed bracket for heavy loads.
- SSL-H: brakeless wheel with zinc-plated steel turning plate and bracket for heavy loads.
- SSF-H: wheel with brake and zinc-plated steel turning plate and bracket for heavy loads.

Fixed plate bracket

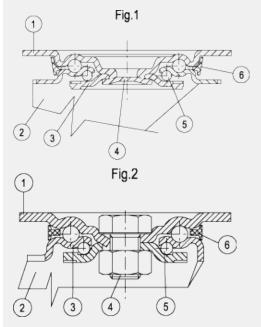
- Standard bracket: zinc-plated steel plate, the bracket is designed to withstand loads up to 4000N. The bracket load capacity is greater than the dynamic carrying capacity of the wheel assembly plus the bracket (see table), this is a further safety feature.
- Bracket type H: tropical galvanisation steel plate (test in saline fog chamber above 72h). The bracket is designed to withstand loads up to 7500N. The bracket load capacity is greater than the dynamic carrying capacity of the wheel assembly plus the bracket (see table), this is a further safety feature. Ensures capacities that make it suitable for heavy industrial applications.

Turning plate bracket

- Standard bracket: zinc-plated steel plate, the bracket is designed to withstand loads up to 4000N. The bracket load capacity is greater than the dynamic carrying capacity of the wheel assembly plus the bracket (see table), this is a further safety feature.

The presence of two ball turns and the direct contact between the plate and the ball race ring with built-in pin ensure excellent manoeuvrability and very limited clearance (see fig. 1). Does not require maintenance.

- 1) Bracket: electrolytically zinc-plated steel plate.
- 2) Fork: electrolytically zinc-plated steel plate.
- 3) Ball race ring: electrolytically zinc-plated steel plate. 4) Central pin: incorporated in the plate, cold reflanged.
- 5) Fitting plate: dual grease-lubricated ring of ball.
- 6) Dust seal: RAL 7015 dark grey technopolymer.
- Bracket type H: the bracket is designed to withstand loads up to 7500N. The bracket load capacity is greater than the dynamic carrying capacity of the wheel assembly plus the bracket (see table), this is a further safety feature. Ensures capacities that make it suitable for heavy industrial applications (see fig. 2). It consists of:
- 1) Plate: tropical zinc-plated steel plate.
- 2) Fork: tropical zinc-plated steel plate.
- 3) Ball race ring: tropical zinc-plated steel plate.
- 4) Central pin: class 8.8 steel screw and steel nut.
- 5) Fitting plate: dual grease-lubricated ring of ball.
- 6) Dust seal: RAL 7015 dark grey technopolymer



Brake

- Standard bracket: total brake that locks the wheel and bracket rotation. The optimised dimensions and the retractible pedal ensure minimal space occupied and maximum actuation ease.
- In order to optimise the wheel lock in both directions of rotation, the spring is fitted with a dual braking tooth. Hardened carbon steel spring.
- Type H. bracket, dual-effect brake with simultaneous locking of wheel and bracket. Pushing the trolley, the rear brake is not within the operator's reach as it stays under the trolley.

The trolley must be turned to use the device. The brake is simple and effective to use: it is actuated and released by a simple action from the top downward at the tip of two separate pedals, thus ensuring the utmost manoeuvring comfort. The braking efficacy may be adjusted with a socket head screw M8.

Excellent smoothness and elasticity features, high wear and tearing resistance.

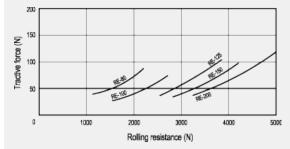
Environmental conditions

The wheel RE.F5 is suitable for use in environments with the presence of atmospheric agents, alcohols and glycols; use in environments with the presence of organic and mineral acids, basic solutions and saturated vapour is not recommended.

Rolling resistance - force / load applied

The diagram shows the force to be applied to a wheel to keep it moving at the constant speed of 4 km/h, according to the applied load.

The intersection point with a 50N value is the maximum transportable load with a manually actuated 4-wheel trolley; in fact, $200N = 50N \times 4$ wheels is the maximum force that may be supported by the operator according to the regulations in force regarding work safety.



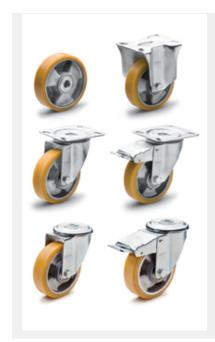
Mechanical moving with towing devices

For mechanical towing, please see the technical specifications to determine the capacity variation.

Temperature

If operating temperatures in an application differ from the standard range of values, please see the technical specifications to determine the capacity variation.

| Selection para | neters | Value range | | | | | | |
|---|-----------------|------------------------------|----------|--|--|--|--|--|
| | fine a 250 | Light load, up to 250 kg | • | | | | | |
| Load capacity | ñio o 750 | Medium load, up to 750 kg | • | | | | | |
| | # 6he 750 | Heavy load, more than 750 kg | • | | | | | |
| P. III | @125 | < 125 kg | • | | | | | |
| Rolling resistance | @125 | > 125 kg | • | | | | | |
| | ** | Tiles | • | | | | | |
| | | Asphalt | • | | | | | |
| Flooring | | Cement - resin | • | | | | | |
| Flooring | | Not paved | • | | | | | |
| | | Expanded metal | 0 | | | | | |
| | ¥9) | With chips, obstacles, etc. | 0 | | | | | |
| Environmental | 000 | No aggressive chemicals | • | | | | | |
| chemical conditions | | With aggressive chemicals | 0 | | | | | |
| | -40 | -40° / -20° | A | | | | | |
| T | -20 -80 | -20° / +80° | • | | | | | |
| Temperature | +80 120 | +80° / +120° | 0 | | | | | |
| | 120 | > 120° | A | | | | | |
| Means | K= | Manual | • | | | | | |
| of traction | | Mechanical | • | | | | | |
| Recommended□ Tolerated▲ Not recommend | led | | | | | | | |



| Standa | rd Elements | | Main dimensions | | | | | | | | | | | | | | Static load * | Rolling resistance | Dynamic carrying capacity | Weigl | |
|--------|-------------------|-----|-----------------|--------|----------------|-----|-----|-----|----|----------------|----------------|----------------|----|----------------|-----|----------------|------------------|-----------------------|---------------------------|-------|------|
| Code | Description | D | d | 13 | 1 ₄ | Н | В | L | S | b ₁ | I ₁ | b ₂ | 12 | b ₃ | R | d ₁ | d ₂ | [N] | [N] | [N] | g |
| 451501 | RE.F5-080- RSL | 80 | 12 | 2 25 | 30 | - | - | - | - | - | - | - | - | - | - | - | - | 2800 | 1500 | 2200 | 200 |
| 451506 | RE.F5-100- RSL | 100 | 12 | 2 30 - | 40 | - | - | - | - | - | - | - | - | - | - | - | - | 3500 | 2250 | 2500 | 340 |
| 451511 | RE.F5-125- RSL | 125 | 5 1 2 | 2 35 - | 40 | - | - | - | - | - | - | - | - | - | - | - | - | 5000 | 2800 | 4000 | 500 |
| 451516 | RE.F5-150- RSL | 150 | 20 | 0 40 ! | 50 | - | - | - | - | - | - | - | - | - | - | - | - | 8500 | 3300 | 6000 | 910 |
| 451521 | RE.F5-200- RSL | 200 | 25 | 5 50 ! | 55 | - | - | - | - | - | - | - | - | - | - | - | - | 10000 | 3600 | 8500 | 1450 |
| 451651 | RE.F5-080- PSL | 80 | 12 | 2 25 | - | 107 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | - | - | - | - | - | 1500 | 2000 | 520 |
| 451656 | RE.F5-100- PSL | 100 | 12 | 2 30 | - | 128 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | - | - | - | - | - | 2250 | 2000 | 690 |
| 451661 | RE.F5-125- PSL | 125 | 5 12 | 2 35 | - | 156 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | - | - | - | - | - | 2800 | 2200 | 890 |
| 451666 | RE.F5-150- PSL | 150 | 20 | 0 40 | - | 194 | 140 | 110 | 11 | 105 | 73 | 105 | 87 | - | - | - | - | - | 3300 | 3000 | 2040 |
| 451671 | RE.F5-200- PSL | 200 | 25 | 5 50 | - | 240 | 140 | 110 | 11 | 105 | 73 | 105 | 87 | - | - | - | - | - | 3600 | 3000 | 2760 |
| 451551 | RE.F5-080- SSL | 80 | 12 | 2 25 | - | 107 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | 39 | - | - | - | - | 1500 | 2000 | 720 |
| 451556 | RE.F5-100- SSL | 100 | 12 | 2 30 | - | 128 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | 35 | - | - | - | - | 2250 | 2000 | 940 |
| 451561 | RE.F5-125- SSL | 125 | 5 1 2 | 2 35 | - | 156 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | 37 | - | - | - | - | 2800 | 2200 | 1140 |
| 451565 | RE.F5-150- SSL | 150 | 20 | 0 40 | - | 194 | 140 | 110 | 11 | 105 | 73 | 105 | 87 | 56 | - | - | - | - | 3300 | 3000 | 2340 |
| 451571 | RE.F5-200- SSL | 200 | 25 | 5 50 | - | 240 | 140 | 110 | 11 | 105 | 73 | 105 | 87 | 56 | - | - | - | - | 3600 | 3000 | 3050 |
| 451601 | RE.F5-080- SSF | 80 | 12 | 2 25 | - | 107 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | 39 | 120 | - | - | - | 1500 | 2000 | 910 |
| 451606 | RE.F5-100- SSF | 100 | 12 | 2 30 | - | 125 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | 35 | 120 | - | - | - | 2250 | 2000 | 1080 |
| 451611 | RE.F5-125- SSF | 125 | 5 12 | 2 35 | - | 156 | 100 | 85 | 9 | 75 | 45 | 80 | 60 | 37 | 120 | - | - | - | 2800 | 2200 | 1280 |
| 451615 | RE.F5-150- SSF | 150 | 20 | 0 40 | - | 194 | 140 | 110 | 11 | 105 | 73 | 105 | 87 | 56 | 156 | - | - | - | 3300 | 3000 | 2630 |
| 451621 | RE.F5-200- SSF | 200 | 25 | 5 50 | - | 240 | 140 | 110 | 11 | 105 | 73 | 105 | 87 | 56 | 156 | - | - | - | 3600 | 3000 | 3250 |
| 451851 | RE.F5-080- FSL | 80 | 12 | 2 25 | - | 107 | - | - | - | - | - | - | - | 39 | - | 73 | 12 | - | 1500 | 2000 | 650 |
| 451856 | RE.F5-100- FSL | 100 | 12 | 2 30 | - | 128 | - | - | - | - | - | - | - | 35 | - | 73 | 12 | - | 2250 | 2000 | 880 |
| 451861 | RE.F5-125- FSL | 125 | 5 1 2 | 2 35 | - | 156 | - | - | - | - | - | - | - | 37 | - | 73 | 12 | - | 2800 | 2200 | 1080 |
| 451866 | RE.F5-150- FSL | 150 | 20 | 0 40 | - | 194 | - | - | - | - | - | - | - | 56 | - | 102 | 20 | - | 3300 | 3000 | 2200 |
| 451871 | RE.F5-200- FSL | 200 | 25 | 5 50 | - | 240 | - | - | - | - | - | - | - | 56 | - | 102 | 20 | - | 3600 | 3000 | 2950 |
| 451901 | RE.F5-080- FSF | 80 | 12 | 2 25 | - | 107 | - | - | - | - | - | - | - | 39 | 120 | 73 | 12 | - | 1500 | 2000 | 780 |
| 451906 | RE.F5-100- FSF | 100 | 12 | 2 30 | - | 128 | - | - | - | - | - | - | - | 35 | 120 | 73 | 12 | - | 2250 | 2000 | 1020 |
| | | | | | | | | | | | | | | | | | | | | | |

| 451911 | RE.F5-125- FSF | 125 12 35 | - 156 | - | - | - | - | - | - | - 3 | 37 120 73 | 12 | - | 2800 | 2200 | 1230 |
|--------|-------------------|-----------|-------|---|---|---|---|---|---|-----|--------------|----|---|------|------|------|
| 451916 | RE.F5-150- FSF | 150 20 40 | - 194 | - | - | - | - | - | - | - [| 56 156 102 2 | 20 | - | 3300 | 3000 | 2490 |
| 451921 | RE.F5-200- FSF | 200 25 50 | - 240 | - | - | - | - | - | - | - [| 56 156 102 2 | 20 | - | 3600 | 3000 | 3240 |

* The static load value is characteristic of the wheel only without motion.

| Star | ndard Elements | Main dimensions | | | | | | | | | | | Rolling resistance | Dynamic carrying capacity | Weigl |
|--------|-----------------|-----------------|------------------|-----|-----|-----|----|----------------|----------------|----------------|-------------------------------|-----|--------------------|---------------------------|-------|
| Code | Description | D | d I ₃ | Н | В | L | S | b ₁ | 1 ₁ | b ₂ | 1 ₂ b ₃ | R | [N] | [N] | g |
| 451801 | RE.F5-125-PSL-H | 125 | 12 35 | 161 | 100 | 85 | 9 | 75 | 45 | 80 | 60 - | - | 2800 | 3500 | 970 |
| 451806 | RE.F5-150-PSL-H | 150 | 20 40 | 200 | 140 | 114 | 11 | 105 | 73 | 105 | 85 - | - | 3300 | 6000 | 2190 |
| 451811 | RE.F5-200-PSL-H | 200 | 25 50 | 250 | 140 | 114 | 11 | 105 | 73 | 105 | 85 - | - | 3600 | 7500 | 2480 |
| 451701 | RE.F5-125-SSL-H | 125 | 12 35 | 161 | 100 | 85 | 9 | 75 | 45 | 80 | 60 48 | 3 - | 2800 | 3500 | 1390 |
| 451706 | RE.F5-150-SSL-H | 150 | 20 40 | 200 | 140 | 110 | 11 | 105 | 73 | 105 | 87 70 |) - | 3300 | 6000 | 3180 |
| 451711 | RE.F5-200-SSL-H | 200 | 25 50 | 250 | 140 | 110 | 11 | 105 | 73 | 105 | 87 70 |) - | 3600 | 7500 | 3940 |
| 451751 | RE.F5-125-SSF-H | 125 | 12 35 | 161 | 100 | 85 | 9 | 75 | 45 | 80 | 60 48 | 120 | 2800 | 3500 | 1540 |
| 451756 | RE.F5-150-SSF-H | 150 | 20 40 | 200 | 140 | 110 | 11 | 105 | 73 | 105 | 87 70 | 146 | 3300 | 6000 | 3750 |
| 451761 | RE.F5-200-SSF-H | 200 | 25 50 | 250 | 140 | 110 | 11 | 105 | 73 | 105 | 87 70 | 146 | 3600 | 7500 | 4510 |



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