

### SEALED METAL HYDRIDE

### **RECHARGEABLE CELLS & BATTERIES**

### **APPROVAL SHEET**

то : \_\_\_\_\_

BYD MODEL NO : H-AAA850A

CUSTOMER APPROVED P/N :

DATE OF SUBMISSION : 29-Jun-16

ATTACHMENT : SPECIFICATION

TOTAL NO. OF PAGES : 5

SPECIFICATION NO : S-HAAA850A01

VERSION NO : 1.0

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1. APPLICATION						
This specification applies to the	ne Ni-MH batteries.					
Model : H-AAA850A						
2. CELL AND TYPE						
2.1 Cell : Sealed Ni-MH Cy	lindrical Cell.					
2.2 Type : <u>H-AAA</u>	850A					
2.3 Size type: AA	A					
2.4 IEC type: HR11	1/45					
3. RATINGS						
3.1 Nominal voltage :	1.2	V				
3.2 Nominal capacity :	850	mAh/0.2CmA (Note 1)				
3.3 Typical weight :		g (unit cell)*				
-	"*":Battery weight is o					
3.4 Standard charge :		mA×15hours				
3.5 Rapid charge : _	850mA×1.2hours(	Max.) perature control system)				
Trickle current :	26~43	• • •				
3.6 Discharge cut-off voltage						
3.7 Temperature range for open						
Standard charge $0 \sim +45^{\circ}$ C						
	ipid charge					
Trickle charge $0 \sim +45^{\circ}$						
D	vischarge	<b>−5~+65°</b> C				
3.8 Temperature range for stora		-				
Within 1 years (Note 2) $-2.0$ +25 °C						
Within 6 months $-2.0 \sim +35^{\circ}$ C						
Within a months $-2.0 \sim +45^{\circ}$ C Within a week $-2.0 \sim +55^{\circ}$ C						
Note 1: Rated capacity figures are based on single cell performance.						
Note 2: We recommend cells or batteries are charged at least once every 6 months.						
4. ASSEMBLY & DIMENSIONS						
Per attached drawing.						
5. PERFORMANCE 5.1 TEST CONDITIONS						
The test is carried out with r ( within a month after deliver						
ambient conditions						
Temperature : +20±5°C Humidity : 65±20%						
Standard charge : 85mA(0.1C)×15hrs						
Standard discharge : 0.2C	to 1.0V					

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#### 5.2 TEST METHOD & PERFORMANCE

3.2 TEST METHOD & FERFORMANCE						
Test	Unit	Specification		Conditions	Remarks	
Capacity	mAh	Typical	850	Standard	up to 3 cycles are allowed	
		Minimum	800	charge/discharge		
Open Circuit	Voltage (V)	≥1.25		After 1 hour		
Voltage(OCV)				standard charge		
Internal impedance	mΩ/cell	≤50		Upon fully charge (1KHz)		
High rate discharge(1C)	minute	≥48(680mAh)		Standard charge before discharge	End Voltage is 1.0V/Cell	
Overcharge		no leakage nor explosion		85 mA(0.1C) charge for 28 days		
Charge Retention	mAh	≥553		standard charge; storage: 28 days Standard discharge		
Cycle Life	cycle	≥500		IEC61951-2	see note 3	
Leakage		no leakage nor deformation		Fully charge at 850 mA(1C), then storage 14 days		

#### Note 3 IEC61951-2 cycle life

Cycle number	Charge	Rest	Discharge
1	0.1CmA for 16h	none	0.25CmA for 2.33h
2~48	0.25CmA for 3.17h	none	0.25CmA for 2.33h
49	0.25CmA for 3.17h	none	0.25CmA to 1.0V/cell
50	0.1CmA for 16h	1~4h	0.20CmA to 1.0V/cell

50-cycle test as per above table is repeated . The discharge time of the 100th, 200th, 300th, 400th, 500th should be more than 3 hours respectively. (Ambient temperature is  $20\pm5$ )<sup>°</sup>C

5.3 Humidity

The cells shall not leak during the 14 days when it is submitted to the condition of a temperature of  $33\pm3$  °C and a relative humidity of 80±5% (salting is allowed).

#### 5.4 Vibration

Cells shall be mechanically and electrically normal after vibration which has an amplitude of 4mm(0.1575 inches) a frequency of 1000 cycles per minute, which should be continued in any directions during 60 minutes

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5.5 Shock

Cells shall be mechanically and electrically normal after being subjected to a drop from a height of 450mm (17.716inches) onto an oak board in a voluntary axis respectively 3 times.

5.6 Short

Cells shall not explode after 1 hour short-circuit test.

5.7 Incorrect polarity charging

Cells shall not explode after 5 hour of incorrect polarity charing at 1 CmA.

## 6. PRECAUTION

- 6.1 We recommend you to set the cut-off voltage at 1.0V/cell.
- 6.2 If it is below 1.0V/cell, cells may have over-discharged or reverse charged.
- 6.3 Do not detect - $\triangle V$  for first 5 minutes of charging.
- 6.4 The cells shall be delivered in charged condition, Before testing or

using, the cells shall be correctly charged in accordance with this specifications.

## 7. WARNING

- 7.1 Avoid direct soldering onto cells.
- 7.2 Observe correct polarity when connecting.
- 7.3 Do not charge with more than our specified current.
- 7.4 Use only within the specified working temperature range.
- 7.5 Do not subject cells or batteries to mechanical shock.
- 7.6 Do not mix cells of different manufacture, capacity, size or type within a battery.
- 7.7 Seek medical advice immediately if a cell or battery has been swallowed.
- 7.8 When disposing of secondary cells or batteries ,keep cells or batteries of different electro-chemical systems separate from each oter.
- 7.9 Do not maintain secondary cells and batteries on charge when not in use.
- 8.0 Afterextended periods of storage, it may be necessary to charge and discharge the cells or batteries seweral times to obtain maximum performance
- 8.1 In the event of a cell leaking, do not allow the liquid to come into contact with the skin or eyes. If contact has been made, wash the affected area with copious amounts of water and seek medical advice

## 8. DANGER!

- 8.1 Avoid throwing cells into a fire or attempting to disassemble them. As the electrolyte inside is strong alkaline and can damage skin and clothes.
- 8.2 Avoid short circuiting. It may be leakage.
- 8.3 Not to be used in sealed conditions for Ni-MH cells.

## 9. HSF (Hazardous Substance Free)

9.1 The product can meet the HSF requirment.

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