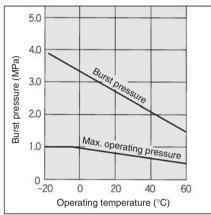
Polyurethane Tubing Series TU/TIUB

For general pneumatic tubing Flexible Polyurethane tubing Additional 21 new colors.

Burst Pressure Characteristics Curve and Operating Pressure

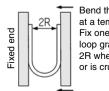


Precautions

Be sure to read before handling. Refer to front matters 58 and 59 for Safety Instructions and pages 13 to 16 for Fittings and Tubing Precautions.

≜Caution

- I. Applicable for general industrial water. Please consult with SMC if using for the other kind of fluid. Also, the surge voltage pressure must be under the maximum operating pressure. If the surge pressure exceeds the maximum operating pressure, it will result in damage to fittings and tubes.
- The value of the max. operating pressure is at a temperature of 20°C. Refer to the burst pressure characteristics curve for other temperatures. Furthermore, abnormal temperature rises caused by adiabatic compression may result in the burst of the tube.
- The value of the minimum bending radius is measured at the temperature of 20°C as shown in the figure below.

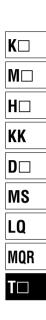


Bend the tube into U-form at a temperature of 20°C. Fix one end and close loop gradually. Measure 2R when the tube breaks or is crushed.

	Tubing size											
	Metric size (Series TU) Inch size (Series TIUB)											
Model	TU0212	TU0425	TU0604	TU0805	TU1065	TU1208	TU1610	TIUB01	TIUB05	TIUB07	TIUB11	TIUB1
Tubing O.D. (mm)	2	4	6	8	10	12	16	3.18	4.76	6.35	9.53	12.7
Tubing I.D. (mm)	1.2	2.5	4	5	6.5	8	10	2	3.18	4.23	6.35	8.46
Black (B)	•	-•	-•	-•-	-•-	-•-	-•-	-•				-+
White (W)	-•	-•-	-•	-•-	-•-	-•-	-•-	-•				$- \uparrow$
Red (R)	•	-•	-•	-•-	-•-	-•-		-•	- <u> </u>	- <u>-</u>	- <u>-</u>	$- \uparrow$
Blue (BU)		-•-	-•	-•-	-•-	-•-	-•-	-•-				-+
Yellow (Y)		-•-	-•	-•-	-•-	-•-		-•		- <u></u>		
Green (G)	-	-•-	-•	-•-	-•-	-•-		-•-		- <u></u>		$- \uparrow$
Clear (C)		-•-	-•-	-•-	-•-	-•-	-•-	-•				$-\!$
Orange (YR)		-•-	-•	-•-	-•-	-•-		-•	- <u></u>	- <u></u> _		
Solid blue (BU1)		-•	-•	-•	-•	-•		-•				
Clear blue (BU2)	└─₱─	-•	-•	-•	-•-	-•		-•				-
Medium blue (BU3)		-•	-•	-•	-•-	-•		-•	—			-
Brown (BR1)		-•	-•	-••-	-••-	-•		-••-				
Solid green (G1)		-•	-•	-••-	-••-	-•		-••-				
Clear green (G2)		-•-	-•-	-•-	-•-	-•-		-•-				
Neon green (G3)		-•-	-•-	-•-	-•-	-•-		-•-				-+
Dark green (G4)		-•-	-•-	-•-	-•-	-•-		-•-				-
Gray (GR1)		-•	-•-	-•-	-•-	-•-		-•-				
Light gray (GR2)		-•	-•-	-•-	-•-	-•		-0-				
Neon pink (P1)		-•	-•-	-•-	-•-	-•		-0-				
Solid purple (PU1)		-•	-•-	-•-	-•-	-•-		-•-				
Clear purple (PU2)		-•	-•-	-•-	-•-	-•-		-•-				
Solid red (R1)		-•-	-•-	-•-	-•-	-•-						
Clear red (R2)	-	-•-										
Silver (S1)	-	-•-										
Solid yellow (Y1)	-					-•-						
Clear yellow (Y2)							_					-
Neon yellow (Y3)	_						_					
Clear orange (YR1)	_						_					
Neon orange (YR2)												_
			Γ		ιT	Т			Nomir		(inch)	
		5/32"		5/16"				1⁄8 "	3/16"	1/4 "	3⁄8 "	1/2 '
		/ 52								/4		
Fluid		I		I	I	Air/W	ater	1	I	I		
Max. operating pressure at 20°C		0.8 MPa										
Burst pressure	Refer to the burst pressure characteristics curve.											
Applicable fittings	One-touch fittings, Insert fittings, Self-align fittings, Miniature fittings											
Min. bending												
radius (mm)	4	10	15	20	27	35	45	10	15	23	27	35
Operating temperature	-20 to +60°C (Water: 0 to 40°C) (No freezing)											
Material	Polyurethane											



How to Order										
TU0425 E	SU -	- 20								
Tubing model		20 20	ngth m roll m roll							
	Colo	or			_					
	Symbol	Color	Symbol	Color						
	В	Black	GR1	Gray						
	W	White	GR2	Light gray						
	R	Red	P1	Neon pink						
	BU	Blue	PU1	Solid purple						
	Y	Yellow	PU2	Clear purple]					
	G	Green	R1	Solid red	1					
	С	Clear	R2	Clear red	1					
	YR	Orange	S1	Silver]					
	BU1	Solid blue	Y1	Solid yellow]					
	BU2	Clear blue	Y2	Clear yellow]					
	BU3	Medium blue	Y3	Neon yellow]					
	BR1	Brown	YR1	Clear orange]					
	G1	Solid green	YR2	Neon orange]					
	G2	Clear green			-					
	G3	Neon green								



Made to Order

(Please contact SMC for specifications in detail, dimensions, delivery and specifications other than those mentioned above.)

100 m reel Longer length reel

20 m roll

Longer length reel Metric size: Suffix "-X3" to the end of part number. Ex.) TU0425G-500-X3

Metric size and Inch size: Suffix "-X3" to the end of part number. Ex.) TU0425R-100-X3

Inch size: Suffix "-X4" to the end of part number. Ex.) TIUB07W-20-X4

Made to Order Availability

G4

Dark green

Part no.	Length Model	TU0425*	TU0604*	TU0805*	TU1065*	TU1208*	TIUB01*	TIUB05*	TIUB07*	TIUB11*	TIUB13*	Color	
	100 m reel	0	0	0	0	0	0	0	0	0	0	Black, White, Red, Blue, Yellow, Green, Clear, Orange	
Х3	200 m reel			0									
^3	400 m reel		0										
	500 m reel	0											
X4	20 m roll							0	0	0	0	Red, White, Yellow, Green, Clear, Orange	