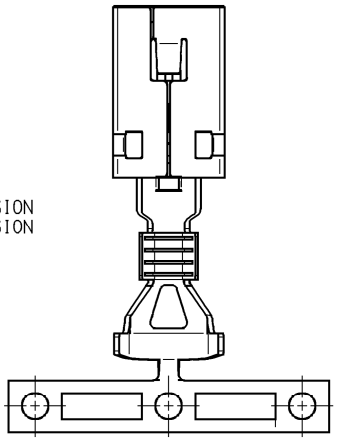
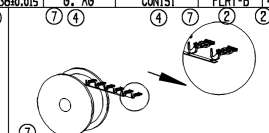
| | DV ± 0.3 | $L_3$ | $X_2$ | $X_1$ | $R_2$ ± 0.1 | $R_1$ ± 0.1 | $H_2$ ± 0.2 | $H_1$ ± 0.2 | $B_2$ ± 0.2 | $B_1$ ± 0.2 | THICKNESS MATERIAL DICKE | SURFACE OBERFLAECHE | MATERIAL WERKSTOFF | CABLE-TYPE LTG.-TYP | CROSS SECTION QUERSCH. | VERSION AUSFUEHR. | PART TEIL | ASSEMBLY/ ZUSAMMENBAU ID-NR./PART-NO. | PART-REV | DATE/ DATUM |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 4.20 | 9.50 | 0.20 | 2.10 | 3.40 | 1.50 | 7.50 | 4.00 | 8.20 | 4.40 | 0.38±0.015 | F. SN3 | CUNISI | FLRY-B | 1.5-2.5 | SEALED | 1 | 401339/12147473 | 01 | 24AU94 |
| | 3.70 | 10.00 | 0.70 | 1.60 | 3.40 | 2.10 | 7.50 | 5.60 | 8.20 | 6.20 | 0.38±0.015 | F. SN3 | CUNISI | FLRY-B | 4.0-6.0 | SEALED | 1 | 401705/12147474 | 01 | 24AU94 |
| ② | 3.70 | 10.00 | 0.70 | 1.60 | 3.40 | 2.10 | 7.50 | 5.60 | 8.20 | 6.20 | 0.38±0.015 | F. SNAG | CUNISI | FLRY-B | 4.0-6.0 | SEALED | 1 | --- /13553063 | 02 | 08AP05 |
| ④ | 3.70 | 10.00 | 0.70 | 1.60 | 3.40 | 2.10 | 7.50 | 5.60 | 8.20 | 6.20 | 0.38±0.015 | G. NI/AG | CUNISI | FLRY-B | 4.0-6.0 | SEALED | 1 | --- /13663596 | 01 | 05SE07 |
| | . | . | . | . | . | . | . | . | . | . | 0.20±0.015 | . | 1.4310 | --- | --- | --- | 2 | --- | --- | --- |
| ⑤ | 4.20 | 9.50 | 0.20 | 2.10 | 3.40 | 1.50 | 7.50 | 4.00 | 8.20 | 4.40 | 0.38±0.015 | G. AU | CUNISI | FLRY-B | 1.5-2.5 | SEALED | 1 | --- /13666250 | 01 | 16AP08 |
| | 3.70 | 10.00 | 0.70 | 1.60 | 3.40 | 2.10 | 7.50 | 5.60 | 8.20 | 6.20 | 0.38±0.015 | G. AU | CUNISI | FLRY-B | 4.0-6.0 | SEALED | 1 | --- /13666252 | 01 | 16AP08 |
| ⑥ | 4.20 | 9.50 | 0.20 | 2.10 | 3.40 | 1.50 | 7.50 | 4.00 | 8.20 | 4.40 | 0.38±0.015 | G. NI/AG | CUNISI | FLRY-B | 1.5-2.5 | SEALED | 1 | --- /13717725 | 01 | 20JN08 |
| | 4.20 | 9.50 | 0.20 | 2.10 | 3.40 | 1.50 | 7.50 | 4.00 | 8.20 | 4.40 | 0.38±0.015 | G. AG | CUNISI | FLRY-B | 1.5-2.5 | SEALED | 1 | --- /13730449 | 01 | 03SE08 |
| | 3.70 | 10.00 | 0.70 | 1.60 | 3.40 | 2.10 | 7.50 | 5.60 | 8.20 | 6.20 | 0.38±0.015 | G. AG | CUNISI | FLRY-B | 4.0-6.0 | SEALED | 1 | --- /13730450 | 01 | 03SE08 |
| | ① | | | | ⑥ | | | | | | ④ | ⑦ ④ | ④ | ⑦ ④ ② | ② | | | | | |

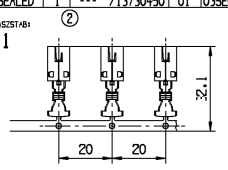
OPTIONAL VERSION
OPTIONALE VERSION
⑧

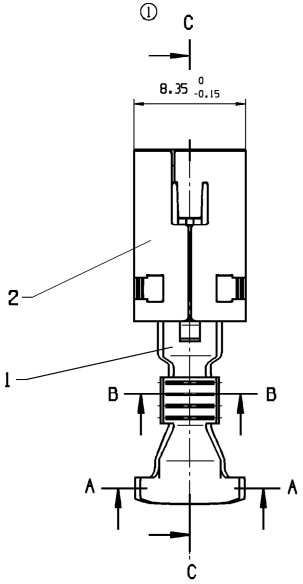


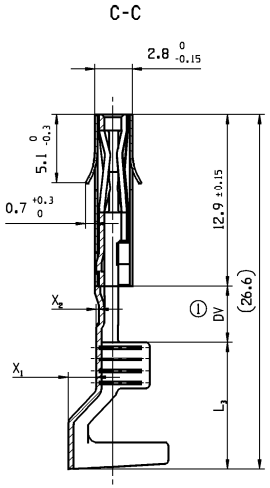


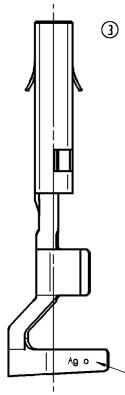

DIRECTION OF TERMINAL WINDING ON REEL
ANLIEFERZUSTAND DER SPULE

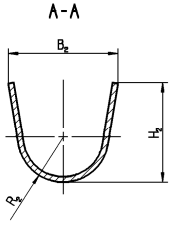
SCALE / MASZSTAB: 1:1

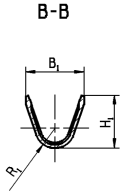



③ IDENTIFICATION "Ag" AT THE OUTSIDE OF CRIMP FOR PART-NO.: 13553063
KENNZEICHNUNG "Ag" AUSSEN AUF DEM ISO-CRIMP FUER PART-NO.: 13553063

③ IDENTIFICATION "Ag o" AT THE OUTSIDE OF CRIMP FOR PART-NO.: 13663596; 13717725
KENNZEICHNUNG "Ag o" AUSSEN AUF DEM ISO-CRIMP FUER PART-NO.: 13663596; 13717725

⑦ DISASSEMBLING TOOL 10739585
ENTRIEGELUNGSWERKZEUG 10739585

CABLE SEALS:
PART-NO. 15324995 FOR 1.5-2.5 MM²
PART-NO. 15324994 FOR 4.0 MM²
② PART-NO. 15324996 FOR 6.0 MM²

DICHTUNG:
PART-NO. 15324995 FUER 1.5-2.5 MM²
PART-NO. 15324994 FUER 4.0 MM²
PART-NO. 15324996 FUER 6.0 MM²

## KEY PRODUCT CHARACTERISTICS

| | | TOTAL ON DRAWING | 0 |
|---|---|---|---|
| SAFETY/COMPLIANCE | FIT/FUNCTION | | |
| S/C CHECKPOINTS | F/F CHECKPOINTS | LAST NO. USED | 0 |

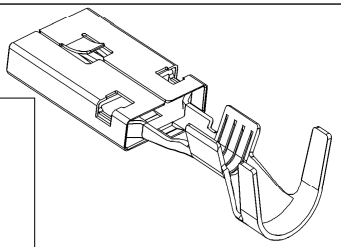
| NO & TYPE | DESCRIPTION | RATIONALE | PTS | ZONE |
|---|---|---|---|---|
| - - | - | - | - | - |
| | - | - | | |

CRIMP MANUFACTURING PARAMETERS AND TOOLING ACCORDING TO DELPHI-SPECIFICATION
CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE GEMAESS DELPHI-SPECIFICATION

| | DIMENSIONAL RANGE (MM) NENNMASSBEREICH (MM) | | | |
|---|---|---|---|---|
| DIM TO CHECK PRUEFMASSE | FROM TO | <1 | 1 12 | >12 |
| ( ) DIM FOR HELP HILFSMASSE | TOLERANCE UNLESS OTHERWISE SPECIFIED ALLGEMEINTOLERANZEN | | | |
| THEORETIC DIM THEORE. MASSE | | ±0.08 | ±0.15 | ±0.25 |
| | ANGULAR TOLERANCE ± 4° WINKELTOLERANZ ± 4° | | | |

| DWG STATUS DATE | STG | REV | N/P | CHG | ZONE | REVISION HISTORY | AUTH | DR | APVD 1 | APVD 2 |
|---|---|---|---|---|---|---|---|---|---|---|
| 05MY91 | R | 00 | | | | CREATION OF ORIGINAL DESIGN (TRANSPARENT) ERSTELLUNG DER ORIBINALZEICHNUNG (TRANSPARENT) | | | | |
| 17JL00 | R | 01 | AA | | | DRAWING WITH U8 NEW DRAW UP ZEICHNUNG AUF U8 NEU ERSTELLT | | | | |
| | | | AB | | D9 | DIM./MASS DV ADDED/HINZU | | | | |
| | | | AC | | E11 | SECT.LINE ADDED/SCHNITTLINIE HINZUGEFUEGT | | U/LAP | P.RED | R.WIS |
| 09ND04 | R | 02 | | -- | G4 | PART-NO. 13553063 ADDED/HINZU | | | | |
| | | | | | G5 | CROSS SECTION/QUERSCHNITT 4.8-6.8 WAS/WAR 4.0 | | | | |
| | | | | | B5 | CABLE-TYPE/LTG.TYP FLRY-B WAS/WAS FLY | | | | |
| | | | AC | | G4 | SEAL IN CHART DELETED DICHTUNG IN TABELLE ENTFERNT | | | | |
| | | | AD | | A9 | REMARKS FOR SEALS ADDED BEMERKUNG FUER DICHTUNG HINZU | | | | |
| | | | AE | | A9 | PART-NO. 15324995 WAS/WAS 10720844 | | | | |
| | | | AF | | A9 | PART-NO. 15324994 WAS/WAS 10738785 | | | | |
| | | | AG | | A9 | PART-NO. 15324996 WAS/WAR 10738786 | | V.KAS | P.RED | R.WIS |
| 08AP05 | R | 03 | | -- | B8 | IDENTIFICATION "Ag" FOR 13553063 ADDED KENNZEICHNUNG "Ag" FUER 13553063 HINZU | | K.PIT | P.RED | R.WIS |
| 05SE07 | R | | | -- | B8 | IDENTIFICATION "Ag o" FOR 13663596 ADDED KENNZEICHNUNG "Ag o" FUER 13663596 HINZU | | W.PHI | P.RED | W.SKR |
| 23OC07 | R | 04 | AA | | G6 | MATERIAL REVISED / MATERIALCODE DELETED WERKSTOFF UEBERARB./ WERKSTOFFSCHL.ENTF. | | | | |
| | | | AB | | G6 | SURFACE/OBERFLAECHE F.SNAG WAS/WAR F.SN2BW | | W.PHI | P.RED | W.SKR |
| 16AP08 | | 05 | | -- | H9 | PART.NO 13666250/13666252 ADDED/HINZU | | W.PHI | P.RED | W.SKR |
| 20JN08 | R | 06 | | -- | G9 | PART-NO.: 13717725 ADDED/HINZU | | R.ZIE | P.RED | P.LES |
| 14JL08 | R | 06 | AA | | G8 | DIM 3.4 WAS/WAR 3.3; WRITING MISTAKE/SCHREIBF. | | R.ZIE | P.RED | P.LES |
| 03SE08 | R | 07 | | -- | G9 | PART-NO.: 13730449 AND 13730450 ADDED/HINZU | | | | |
| | | | AA | | B9 | DISSASSEMBL.TOOL ADDED/ENTRIEGEL-WKZG. HINZU | | | | |
| | | | AB | | G6 | g.NI/Ag WAS/WAR g.Ag | | | | |
| | | | AC | | G6 | REEL VIEW ADDED/SPULENBILD HINZU | | | | |
| | | | AD | | G6 | MAT.CODE DELETED/WERKST.SCHL. ENTFERNT | | R.ZMO | P.RED | W.SKR |
| 16AP09 | R | 08 | | -- | G11 | OPTIONAL VERSION ADDED/HINZU | | R.HEN | P.RED | F.WIC |

SCALE / MASZSTAB: 5:1



SCALE / MASZSTAB: 1:1

DWG TYP
CUSTOMER PART DRAWING

| WEIGHT (GR) | DISTR CODE |
|---|---|
| VOLUME (CM³) | D |
| ROUTING | |

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:
SEE CHART
SIEHE TABELLE

GD&T ACCORDING TO:
ISO 1101

REFERENCE
ORIGINAL DESIGN:
6810.084/000 KZUS

FIRST ANGLE PROJECTION

DO NOT SCALE
USE MATH DATA

UNIGRAPHICS

DELPHI

DELPHI DEUTSCHLAND GMBH
D-42119 WUPPERTAL

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ES IST NICHT GESTATTET, DIESE ZEICHNUNG FUER ANDERE ZWECKE ALS FUER DIE BEREITSTELLUNG VON DIENSTLEISTUNGEN UND WAREN AN DELPHI CORPORATION ZU NUTZEN.

| | | DATE |
|---|---|---|
| DR | U/LAP | 17JL00 |
| APVD1 | P.REDMANN | 22MY01 |
| APVD2 | R.WISNIEWSKI | 03AU02 |
| APVD3 | | |
| APVD4 | | |
| APVD5 | | |

SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001
POTENTIELL GEFAEHRLICHE STOFFE UND REZYKLATANTEIL GEMAESS DELPHI 10949001

MATERIAL
SEE CHART / SIEHE TABELLE

DRAWING NAME
RECEPTACLE DUCON 6.3 X 0.8
ASSEMBLY, SEALED

FLACHSTECKHUELSE DUCON 6.3 X 0.8
ZUSAMMENBAU, GEDICHTET

DRAWING NUMBER
15397079

| SIZE | SCALE | FRAME NO | SHEET NO | STG | REV | N/P |
|---|---|---|---|---|---|---|
| A1 | 5:1 | 1 OF 1 | 1 OF 1 | R | 08 | |

ARCHIVES : 2BL09

CONTROLLED DOCUMENTS ARE ONLY AVAILABLE ON THE SERVER

DELPHI
D - 42119 WUPPERTAL