



**RAYSTAR**

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## RFC350L-EIW-DAS

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### SPECIFICATION

CUSTOMER:

<b>APPROVED BY</b>	
<b>PCB VERSION</b>	
<b>DATE</b>	

FOR CUSTOMER USE ONLY

<b>SALES BY</b>	<b>APPROVED BY</b>	<b>CHECKED BY</b>	<b>PREPARED BY</b>

Release DATE:

TFT Display Inspection Specification: <https://www.raystar-optronics.com/download/products.htm>

Precaution in use of TFT module: <https://www.raystar-optronics.com/download/declaration.htm>

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## Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0	2016/02/26		First issue
A	2016/08/08		Remove Package Specification
B	2016/08/11		Modify Vibration test
C	2016/10/17		Modify Summary
D	2017/03/30		Add Aspect Ratio
E	2017/04/17		Correct Contour Drawing
F	2017/07/19		Modify FPC
G	2018/06/13		Modify LED voltage
H	2019/01/14		Add Uniformity.

# Contents

1. Module Classification Information
2. Summary
3. General Specification
4. Interface
5. Contour Drawing
6. Block Diagram
7. Absolute Maximum Ratings
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11. Optical Characteristics
12. Reliability
13. Touch Panel Information
14. Initial Code For Reference
15. Other



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## 2.Summary

TFT 3.5" is a TN transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is composed of a TFT\_LCD module, it is usually designed for industrial application and this module follows RoHs,

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### 3.General Specifications

- Size: 3.5 inch
- Dot Matrix: 320 x RGBx240(TFT) dots
- Module dimension: 93.5 x 66.44 x 8.6 mm
- Active area: 70.08 x 52.56 mm
- Dot pitch: 0.073 x 0.219 mm
- LCD type: TFT, Normally White, Transmissive
- View Direction: 12 o'clock
- Gray Scale Inversion Direction: 6 o'clock
- Aspect Ratio: 4:3
- Backlight Type: LED ,Normally White
- Controller IC: SSD1963
- Interface: Digital 8080 family MPU
- With /Without TP: With RTP
- Surface: Anti-Glare

\*Color tone slight changed by temperature and driving voltage.

## 4.Interface

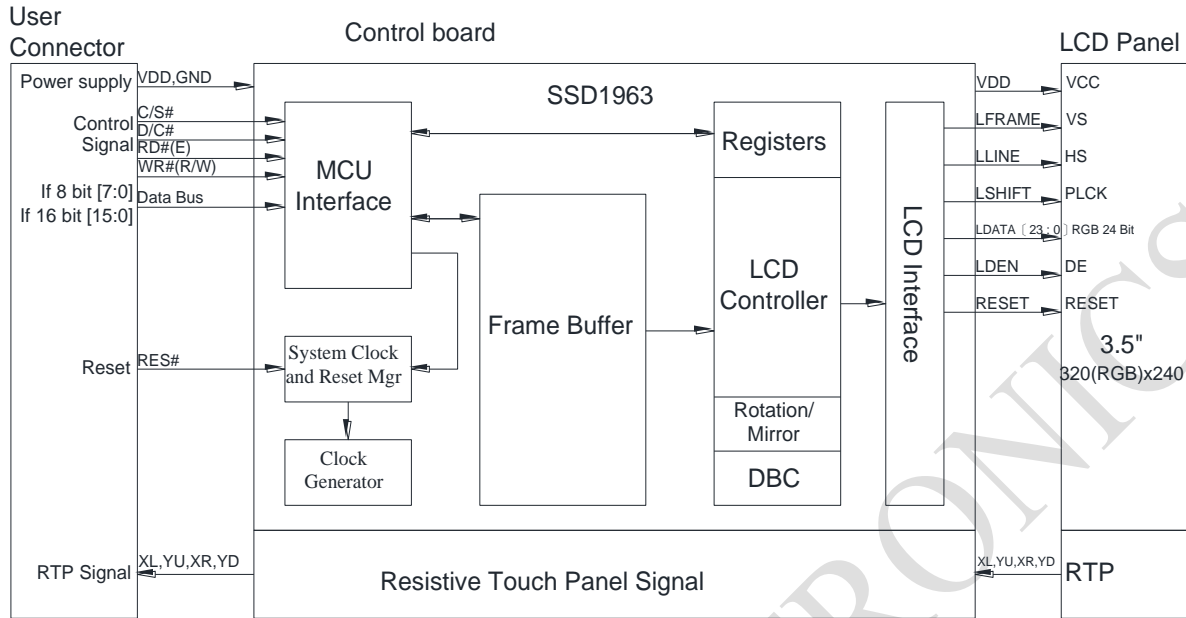
### 4.1. LCM PIN Definition

Pin	Symbol	Function	Remark
1	GND	System ground pin of the IC. Connect to system ground.	
2	VDD	Power Supply : +3.3V	
3	BL_E	Backlight control signal , H: On \ L:Off	
4	D/C	Data/Command select	
5	WR	Write strobe signal	
6	RD	Read strobe signal	
7	DB0	Data bus	
8	DB1	Data bus	
9	DB2	Data bus	
10	DB3	Data bus	
11	DB4	Data bus	
12	DB5	Data bus	
13	DB6	Data bus	
14	DB7	Data bus	
15	CS	Chip select	
16	RES	Hardware reset	
17	NC	No connect	
18	XL	Left electrode	
19	NC	No connect	
20	YU	Top electrode	
21	XR	Right electrode	
22	YD	Down electrode	





## 6. Block Diagram



## 7. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp.  $\leq 60^{\circ}\text{C}$ , 90% RH MAX. Temp.  $> 60^{\circ}\text{C}$ , Absolute humidity shall be less than 90% RH at  $60^{\circ}\text{C}$

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## 8. Electrical Characteristics

### 8.1. Operating conditions:

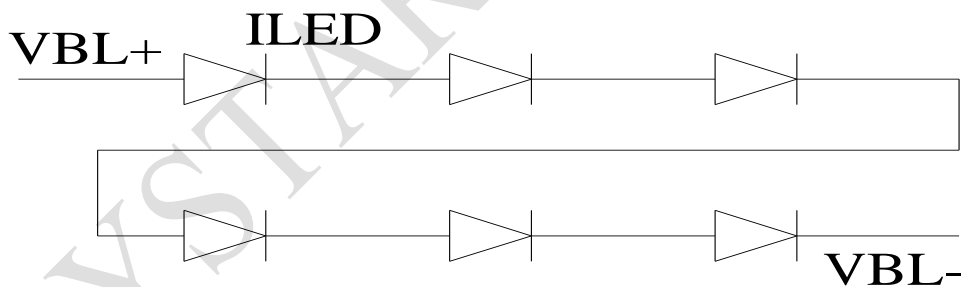
Item	Symbol	Condition	Min	Typ	Max	Unit	Remark
Supply Voltage For LCM	VDD	-	3.0	3.3	3.6	V	-
Supply Current For LCM	IDD	-	-	310	470	mA	Note1
Power Consumption	-	-	-	1020	1690	mW	

Note 1 : This value is test for VDD=3.3V , Ta=25 °C only

### 8.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current		-	20	-	mA	
Power Consumption		336	384	408	mW	
LED voltage	LED+	16.8	19.2	20.4	V	Note 1
LED Life Time		-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 °C

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

## 9.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	$V_{IL}$	0	-	0.3VDD	V	
High level input voltage	$V_{IH}$	0.7VDD	-	VDD	V	

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## 10. Interface timing

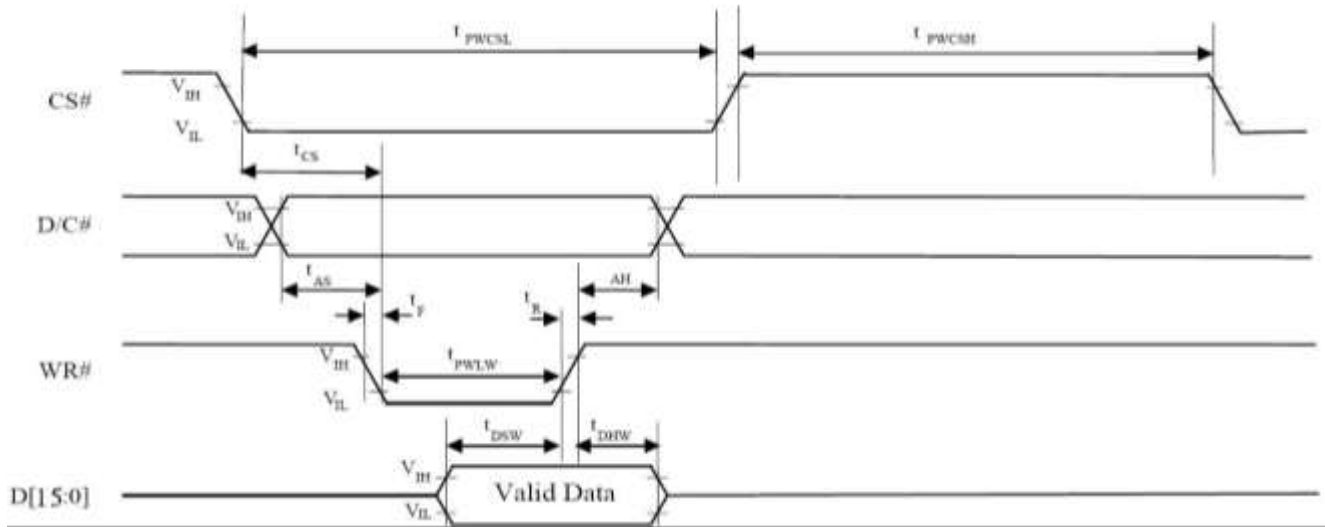
### 10.1. 8080 Mode

The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, Data bus. This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

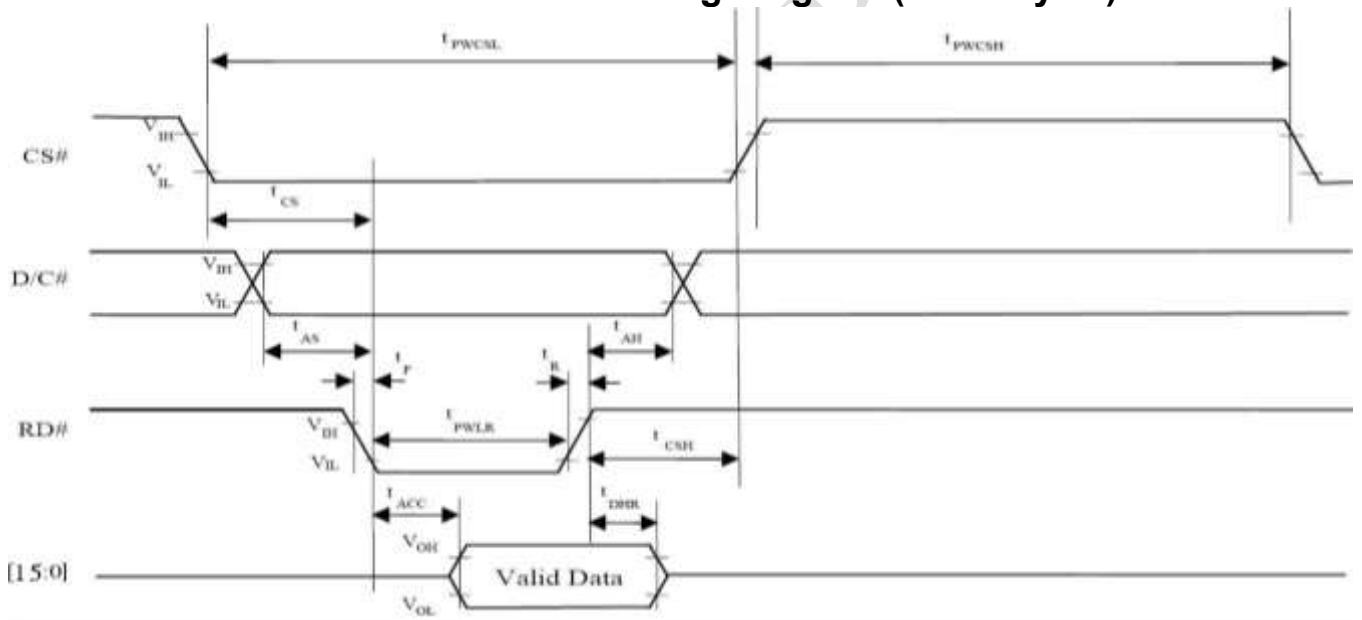
### 10.2. 8080 Mode Write Cycle

Symbol	Parameter	Min	Typ	Max	Unit
fMCLK	System Clock Frequency	1	—	110	MHz
tMCLK	System Clock Period	1/ fMCLK	—	—	ns
tPWCSH	Control Pulse High Width Write	13	1.5* tMCLK	—	ns
	Read	30	3.5* tMCLK		
tPWCSL	Control Pulse Low Width Write (next write cycle)	13	1.5* tMCLK	—	ns
	Write (next read cycle)	80	9* tMCLK		
	Read	80	9* tMCLK		
tAS	Address Setup Time	1	—	—	ns
tAH	Address Hold Time	2	—	—	ns
tDSW	Write Data Setup Time	4	—	—	ns
tDHW	Write Data Hold Time	1	—	—	ns
tPWLW	Write Low Time	12	—	—	ns
tDHR	Read Data Hold Time	1	—	—	ns
tACC	Access Time	32	—	—	ns
tPWLR	Read Low Time	36	—	—	ns
tR	Rise Time	—	—	0.5	ns
tF	Fall Time	—	—	0.5	ns
tCS	Chip select setup time	2	—	—	ns
tCSH	Chip select hold time to read signal	3	—	—	ns

### 10.3. Parallel 8080-series Interface Timing Diagram(Write Cycle)



### 10.4. Parallel 8080-series Interface Timing Diagram (Read Cycle)



### 10.5. Pixel Data Format

Interface	Cycle	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
16 bits (565 format)	1 <sup>st</sup>	R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1
16 bits	1 <sup>st</sup>	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
	2 <sup>nd</sup>	B7	B6	B5	B4	B3	B2	B1	B0	R7	R6	R5	R4	R3	R2	R1	R0
	3 <sup>rd</sup>	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
8 bits	1 <sup>st</sup>									R7	R6	R5	R4	R3	R2	R1	R0
	2 <sup>nd</sup>									G7	G6	G5	G4	G3	G2	G1	G0
	3 <sup>rd</sup>									B7	B6	B5	B4	B3	B2	B1	B0

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## 11. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time	Tr	$\theta=0^\circ$ 、 $\Phi=0^\circ$	-	10	-	ms	Note 3
	Tf		-	15	-	ms	
Contrast ratio	CR	At optimized viewing angle	300	350	-	-	Note 4
Color Chromaticity	White	$\theta=0^\circ$ 、 $\Phi=0$	0.26	0.31	0.36	-	Note 2,6,7
			Wy	0.28	0.33	0.38	-
Viewing angle (Gray Scale Inversion Direction)	Hor.	$\Theta_R$	-	55	-	Deg.	Note 1
		$\Theta_L$	-	55	-		
	Ver.	$\Phi_T$	-	45	-		
		$\Phi_B$	-	50	-		
Brightness	-	-	250	300	-	cd/m <sup>2</sup>	Center of display
Uniformity	(U)	-	75	-	-	%	Note 5

Ta=25±2°C, IL=20mA

Note 1: Definition of viewing angle range

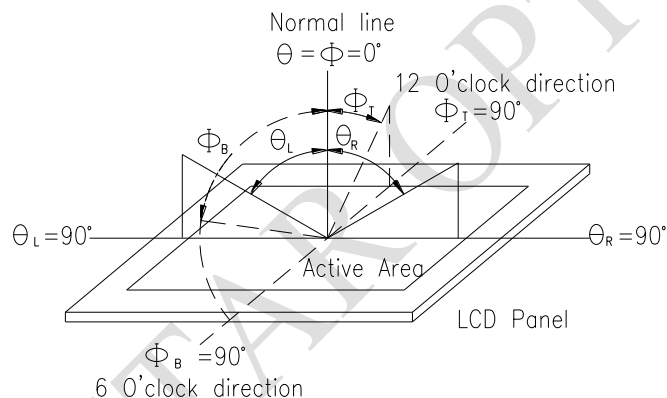
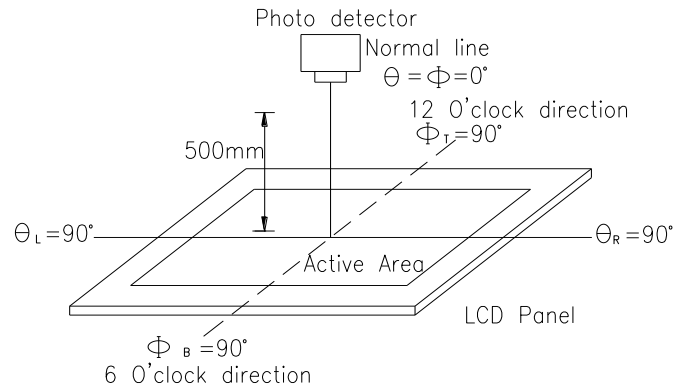


Fig. 11.1. Definition of viewing angle

Note 2: Test equipment setup:

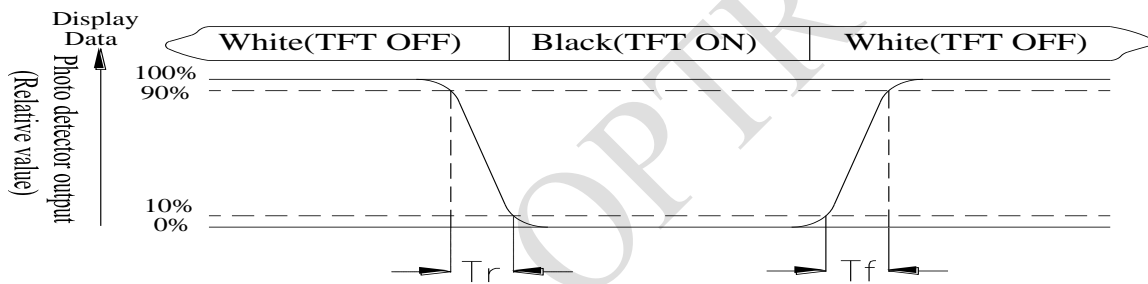
After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.



**Fig. 11.2. Optical measurement system setup**

**Note 3: Definition of Response time:**

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time,  $T_r$ , is the time between photo detector output intensity changed from 90% to 10%. And fall time,  $T_f$ , is the time between photo detector output intensity changed from 10% to 90%



**Note 4: Definition of contrast ratio:**

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

**Note 5: Definition of Luminance Uniformity**

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) =  $L_{min}/L_{max} \times 100\%$

L = Active area length

W = Active area width

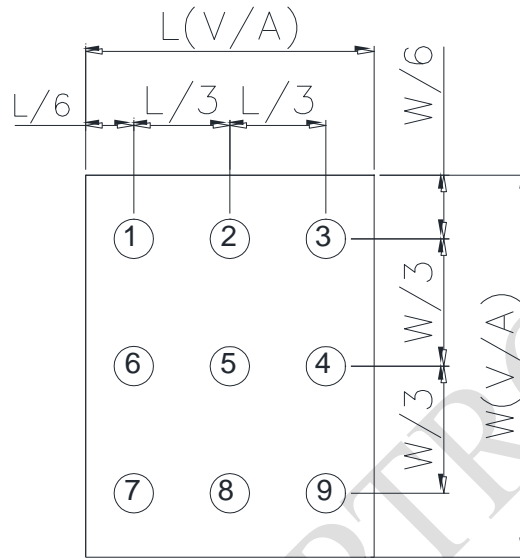


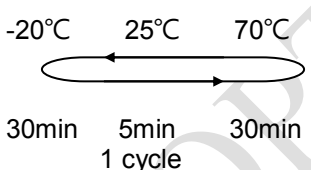
Fig11.3. Definition of uniformity

**Note 6: Definition of color chromaticity (CIE 1931)**

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

## 12. Reliability

Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation  <div style="text-align: center;">  <p>-20°C    25°C    70°C</p> <p>30min    5min    30min</p> <p>1 cycle</p> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X, Y, Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact) ,±800v(air), RS=330Ω CS=150pF 10 times	—

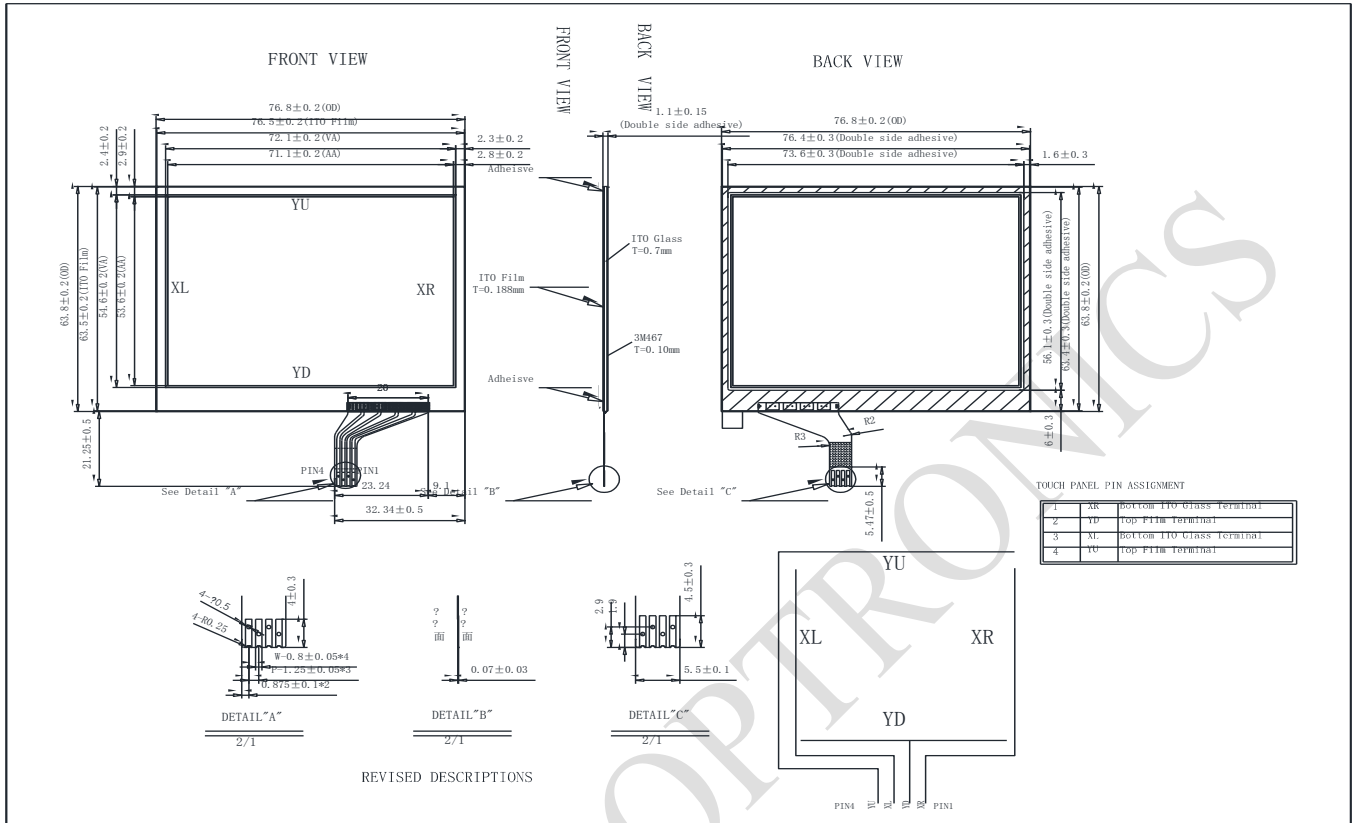
Content of Reliability Test (Wide temperature, -20°C~70°C)

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

# 13.Touch Panel Information



### 13.1. Resistance Touch Panel General Specifications

Item	Description
Driving condition	DC5V
Operating force	60~150g
Linearity max	$\leq \pm 1.5\%$
Insulating resistance	$> 20M\Omega \cdot 25V(DC)$
Light transparence	70%
Structure type	ITO Film/ITO Glass(F/G)
Surface Hardness	3H typ
Pen Hitting Durability (with the silicon rubber)	$> 1000,000$ times
X resistance	200~1100 $\Omega$
Y resistance	200~1100 $\Omega$

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## 14.Initial Code For Reference

```
void Initial_SSD1963()
{
    Write_Command(0x01);
    Delay_ms(10);
    Write_Command(0xe0);
    Write_Parameter(0x01);
    Delay_ms(5);
    Write_Command(0xe0);
    Write_Parameter(0x03);
    Delay_ms(5);

    Write_Command(0xb0);
    Write_Parameter(0x0c);
    Write_Parameter(0x80);
    Write_Parameter(0x01);
    Write_Parameter(0x3f);
    Write_Parameter(0x00);
    Write_Parameter(0xef);
    Write_Parameter(0x00);

    Write_Command(0xf0);
    Write_Parameter(0x00);

    Write_Command(0xe2);
    Write_Parameter(0x1d);
    Write_Parameter(0x02);
    Write_Parameter(0x54);

    Write_Command(0xe6);
    Write_Parameter(0x00);
    Write_Parameter(0xdd);
    Write_Parameter(0xde);

    Write_Command(0xb4);
    Write_Parameter(0x01);
    Write_Parameter(0x98);
    Write_Parameter(0x00);
    Write_Parameter(0x44);
    Write_Parameter(0x14);
    Write_Parameter(0x00);
    Write_Parameter(0x00);
    Write_Parameter(0x00);

    Write_Command(0xb6);
    Write_Parameter(0x01);
    Write_Parameter(0x06);
}
```

```
Write_Parameter(0x00);  
Write_Parameter(0x12);  
Write_Parameter(0x04);  
Write_Parameter(0x00);  
Write_Parameter(0x00);
```

```
Write_Command(0x2a);  
Write_Parameter(0x00);  
Write_Parameter(0x00);  
Write_Parameter(0x01);  
Write_Parameter(0x3f);
```

```
Write_Command(0x2b);  
Write_Parameter(0x00);  
Write_Parameter(0x00);  
Write_Parameter(0x00);  
Write_Parameter(0xef);
```

```
Write_Command(0x29);  
Write_Command(0x2c);
```

```
}
```

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**LCM Sample Estimate Feedback Sheet**

**Module Number :** \_\_\_\_\_

**1 、 Panel Specification :**

1. Panel Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. View Direction :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Numbers of Dots :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. View Area :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Active Area :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. Operating Temperature :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Storage Temperature :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8. Others :	_____	

**2 、 Mechanical Specification :**

1. PCB Size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. Frame Size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Material of Frame :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. Connector Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Fix Hole Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. Backlight Position :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Thickness of PCB :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8. Height of Frame to PCB :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
9. Height of Module :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
10. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**3 、 Relative Hole Size :**

1. Pitch of Connector :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. Hole size of Connector :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. Mounting Hole size :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. Mounting Hole Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**4 、 Backlight Specification :**

1. B/L Type :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2. B/L Color :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3. B/L Driving Voltage (Reference for LED Type) :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4. B/L Driving Current :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5. Brightness of B/L :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6. B/L Solder Method :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7. Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

>> Go to page 2 <<

Module Number : \_\_\_\_\_

**5 · Electronic Characteristics of Module :**

1.Input Voltage :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
2.Supply Current :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
3.Driving Voltage for LCD :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
4.Contrast for LCD :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
5.B/L Driving Method :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
6.Negative Voltage Output :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
7.Interface Function :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
8.LCD Uniformity :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
9.ESD test :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____
10.Others :	<input type="checkbox"/> Pass	<input type="checkbox"/> NG , _____

**6 · Summary :**

Sales signature : \_\_\_\_\_

Customer Signature : \_\_\_\_\_

Date : / /