

SPECIFICATIONS

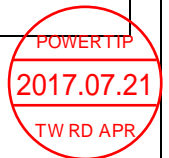
CUSTOMER	:	_____
SAMPLE CODE	:	SH800480T024-IHC01
MASS PRODUCTION CODE	:	PH800480T024-IHC01
SAMPLE VERSION	:	01
SPECIFICATIONS EDITION	:	002
DRAWING NO. (Ver.)	:	LMD-PH800480T024-IHC01(Ver.002)
PACKAGING NO. (Ver.)	:	PKG-PH800480T024-IHC01(Ver.001)

Customer Approved

Date: _____

Approved	Checked	Designer
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- Preliminary specification for design input
- Specification for sample approval



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Note : For detailed information please refer to IC data sheet :

Primacy(TFT LCD): ILITEK: ILI6122M-9G / ILI5960-9G

1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Resolution	800 * 3 (RGB) * 480 Dots
LCD Type	a-Si TFT , Normally white, Transmissive type
Screen size(inch)	5.0 inch
Viewing Direction	6 O'clock
Surface treatment	Anti-Glare
Color configuration	RGB Vertical Strip
Backlight Type	White LED B/L
Weight	80g
Interface	24 Bits RGB interface
ROHS	<p>THIS PRODUCT CONFORMS THE ROHS OF PTC</p> <p>Detail information please refer website :</p> <p>http://www.powertip.com.tw/news_detail.php?Key=1&clD=1</p>

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	131.0(W) x 90.5 (L) x 4.5(H)	mm

LCD panel

Item	Standard Value	Unit
Active Area	108.0 (W) * 64.8 (L)	mm
Pixel Size	0.135 (W) * 0.135 (H)	mm

Touch panel

Item	Standard Value	Unit
Viewing Area	110.0 (W) * 66.8 (L)	mm

Note : For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Module

Item	Symbol	Condition	Min.	Max.	Unit	Remark
Power Supply Voltage	DVDD	GND=0	-0.3	4.5	V	-
Power Supply Voltage	VCC	GND=0	-0.3	+12.0	V	
Operating Temperature	T _{OP}	-	-20	70	°C	
Storage Temperature	T _{ST}	-	-30	80	°C	

1.4 DC Electrical Characteristics

Module

GND = 0V, Ta = 25°C

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Supply Voltage	DV _{DD}	3.0	3.3	3.6	V	-
	V _{GH}	15.3	16.0	16.7		
	V _{GL}	-6.7	-6.0	-5.3		
	AV _{DD}	10.3	10.4	10.5		
VCOM	V _{COM}	3.3	3.7	4.1	V	
Input signal Voltage	V _{IH}	0.7DV _{DD}	-	DV _{DD}	V	
	V _{IL}	0	-	0.3DV _{DD}		
Supply Current	I (DV _{DD})	-	5	10	mA	Pattern= Photo *1
	I (AV _{DD})	-	25	40		Pattern= RGB
	I _{GH}	-	0.55	1		Pattern= Photo
	I _{GL}	-	0.60	1		Pattern= Photo

Note1: Maximum current display.

1.5 Optical Characteristics

TFT LCD Module

DVDD= 3.3 V, Ta=25°C

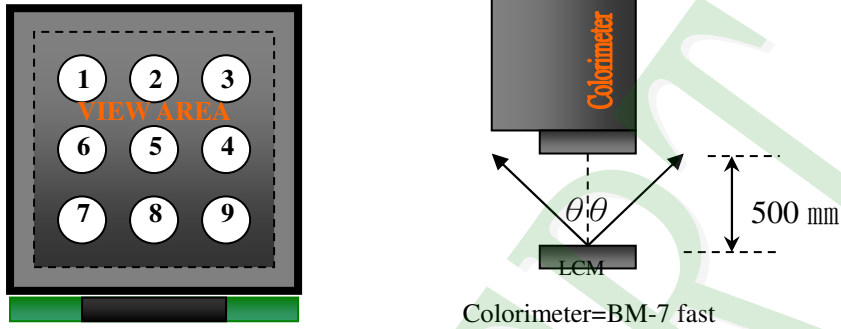
Item		Symbol	Condition	Min.	Typ.	Max.	unit	-
Response time	Tr+Tf	25°C	-	-	35	55	ms	-
Viewing angle	Top	$\theta Y+$	CR \geq 10		60	-	Deg.	Note 4
	Bottom	$\theta Y-$			60	-		
	Left	$\theta X-$			60	-		
	Right	$\theta X+$			60	-		
Contrast ratio		CR		500	600	-	-	Note 3
Color of CIE Coordinate (With B/L & TP)	White	X	Ta = 25°C $\theta X, \theta Y = 0^\circ$	0.25	0.30	0.35	-	Note1
		Y		0.28	0.33	0.38		
	Red	X		0.51	0.56	0.61		
		Y		0.28	0.33	0.38		
	Green	X		0.29	0.34	0.39		
		Y		0.54	0.59	0.64		
	Blue	X		0.09	0.14	0.19		
		Y		0.04	0.09	0.14		
Average Brightness Pattern=white display (With LCD & TP)*1		IV	IF= 90mA	680	850	-	cd/m2	Note1
Uniformity (With LCD & TP)*2		ΔB	IF= 90mA	70	-	-	%	Note1

Note 1:

*1 : $\Delta B = B(\min) / B(\max) * 100\%$

*2 : Measurement Condition for Optical Characteristics:

- a : Environment: $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ / $60 \pm 20\% \text{R.H}$, no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.
- b : Measurement Distance: 500 ± 50 mm , ($\theta = 0^{\circ}$)
- c : Equipment: TOPCON BM-7 fast , (field 1°) , after 10 minutes operation.
- d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness $\pm 4\%$



To be measured at the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation (module)

Note2: Definition of response time:

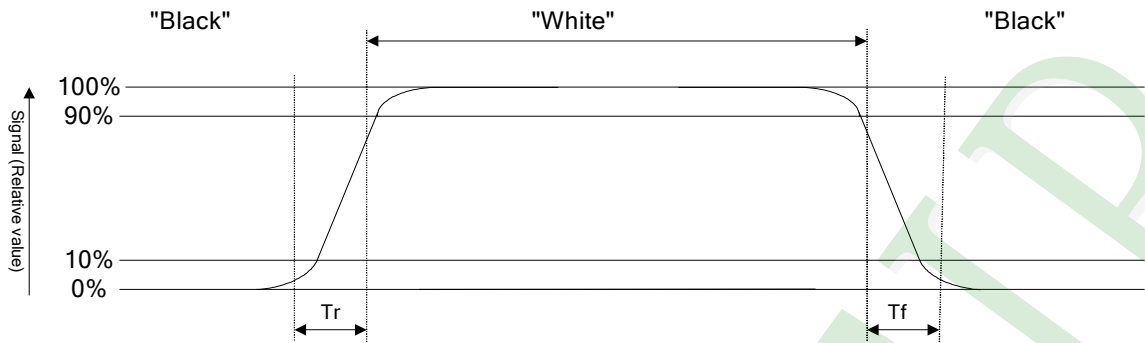
The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively. The response time is defined as the time interval between the 10% and 90% of Amplitudes.

Refer to figure as below:

Normally White



Normally Black



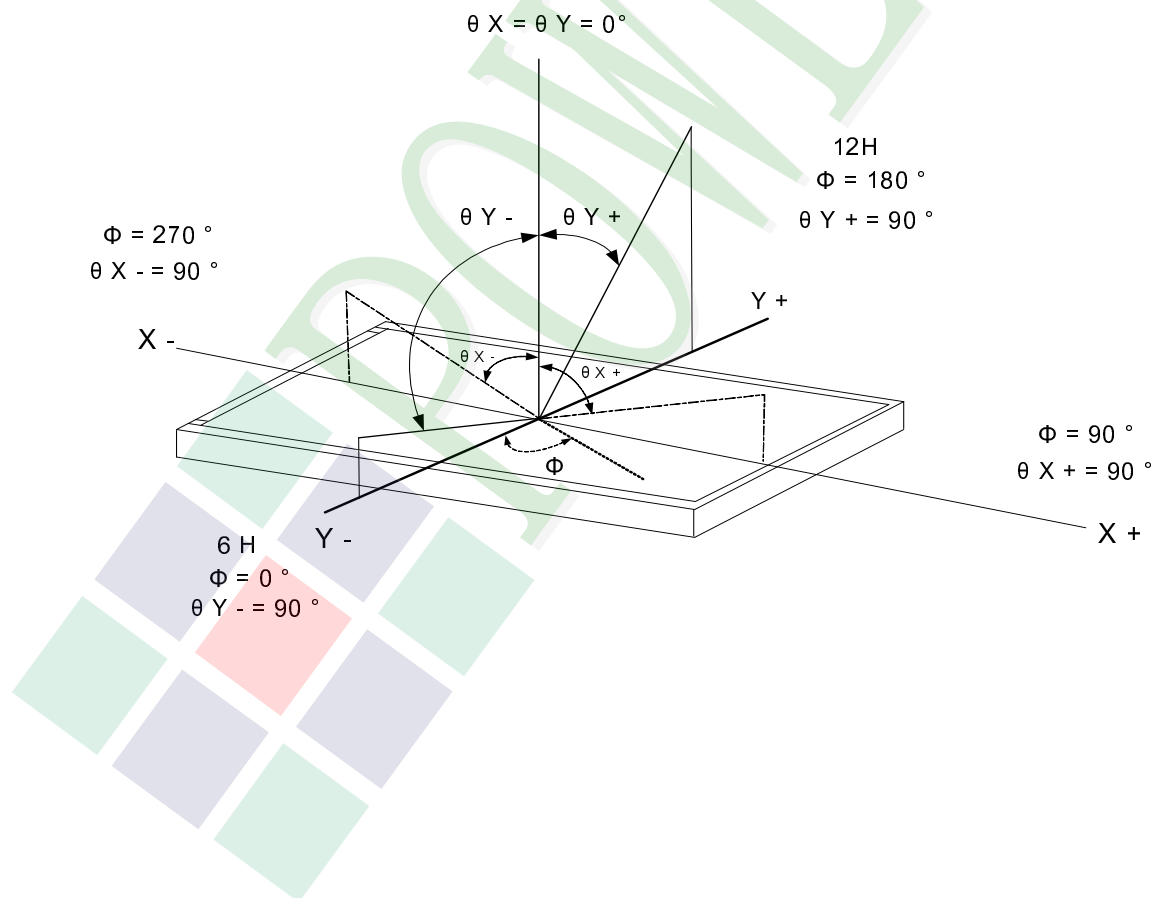
Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note4: Definition of viewing angle:

Refer to figure as below:



1.6 Backlight Characteristics

Maximum Ratings

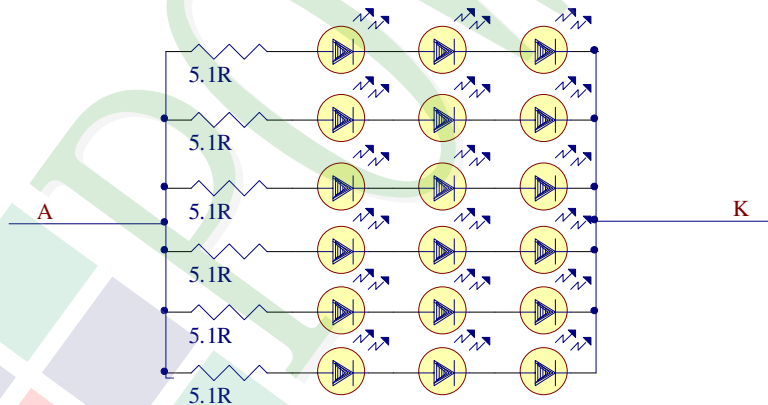
Item	Symbol	Min.	Max.	Unit	Remark
LED Forward Current	I_F	210		mA	One LED
LED Reverse Voltage	V_R	10		V	

Electrical / Optical Characteristics

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	V_F	$I_F=90\text{mA}$	16.2	18.0	19.2	V
Average Brightness (Without LCD)	I_V		20000	23000	-	cd/m ²
CIE Color Coordinate (Without LCD)	X		0.25	0.28	0.31	-
	Y		0.25	0.28	0.31	
Color	White					

Note 1: The LED Supply Voltage is defined by the number of LED at $T_a=25^\circ\text{C}$ and $I_L=90\text{mA}$.

Note 2: The "LED life time" is defined as the module brightness decrease to 50% original brightness at $T_a=25^\circ\text{C}$ and $I_L=90\text{mA}$. The LED life time could be decreased if operating I_L is larger than 90 mA.



Other Description

Item	Conditions	Description
Life Time	$T_a=25^\circ\text{C}$ $I_F=90\text{mA}$	50,000 hrs

1.7 Touch Panel Characteristics

Features

Item	Standard Value
Touch Panel Size	5.0"
Touch type	Capacitive Touch Panel
Input Method	True Multi-Touch Capacitive Touch Panel True Multi-touch with up to 5 Points of Absolution
Output Interface	I ² C
IC	ST1633
I ² C Address	0x70

Mechanical Specifications

Item	Standard Value	Unit
Viewing Area	110.0 (W) * 66.8 (L)	mm
Number of sensing channel	-	mm

Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Operating Temperature	T _{OP}	-	-20	70	°C
Storage Temperature	T _{ST}	-	-30	80	°C

DC Electrical Characteristics

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
LCM driving voltage	V _{DD}	25°C	-	3.3	-	V
Input Signal Voltage	V _{IH}		0.85 x V _{DD}	-	-	V
	V _{IL}		-	-	0.15 x V _{DD}	V

Optical Characteristics

Item	Standard Value	Unit
Response Time	≤25ms	
Total light transmittance	85% or more	-
Surface Hardness	≥6H	-

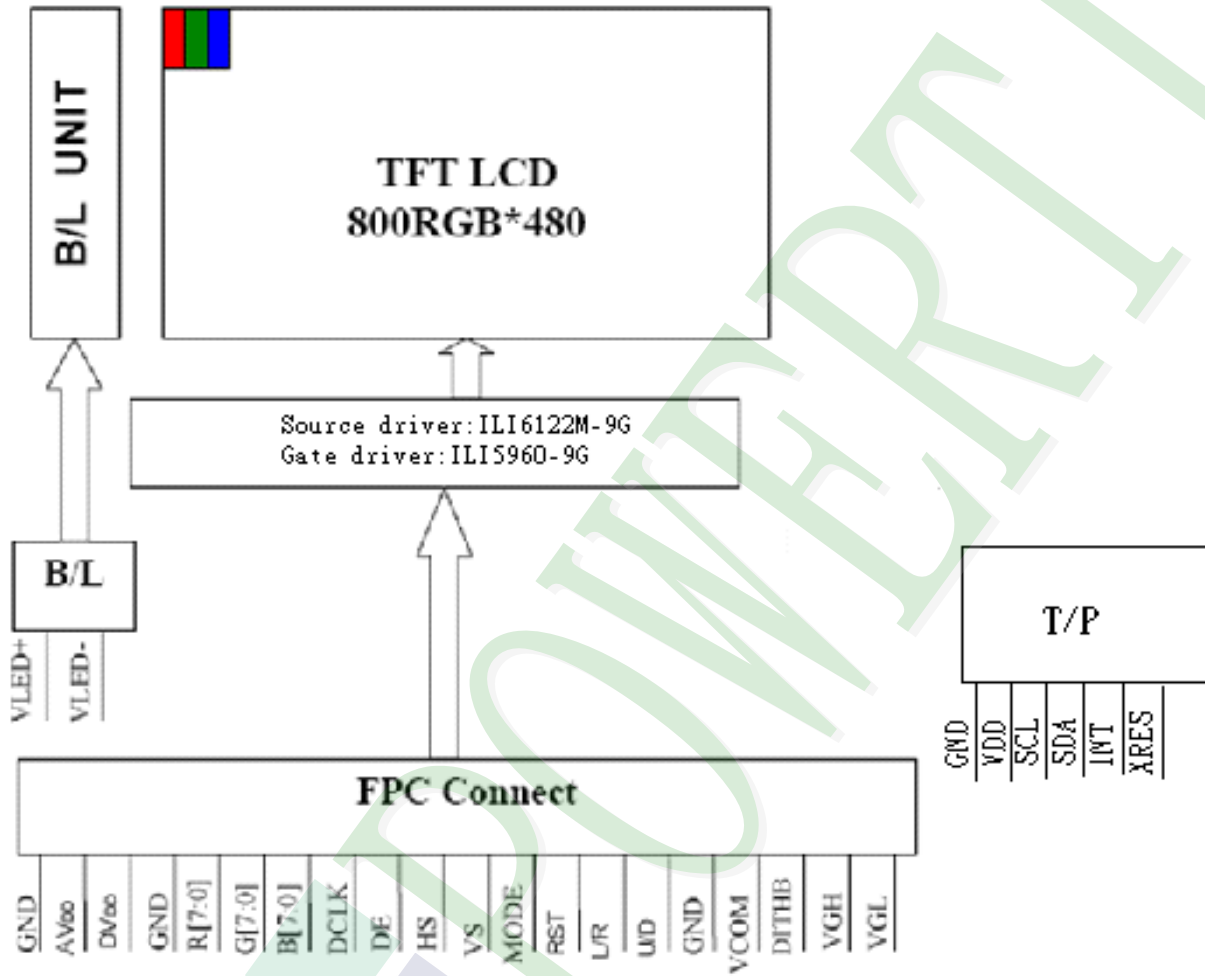
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

2.1.2 Block Diagram



2.2 Interface Pin Description

Pin#	Name	DESCRIPTION
1	V _{LED+}	Power For LED backlight (+).
2	V _{LED+}	Power For LED backlight (+).
3	V _{LED-}	Power For LED backlight (-).
4	V _{LED-}	Power For LED backlight (-).
5	GND	Power ground.
6	V _{com}	Common voltage.
7	DV _{DD}	Power for Digital Circuit.
8	MODE	DE/SYNC mode select.
9	DE	Data Input Enable.
10	VS	Vertical Sync Input.
11	HS	Horizontal Sync Input.
12	B7	Blue Data(MSB).
13	B6	Blue Data.
14	B5	Blue Data.
15	B4	Blue Data.
16	B3	Blue Data.
17	B2	Blue Data.
18	B1	Blue Data.
19	B0	Blue Data(LSB).
20	G7	Green Data(MSB).
21	G6	Green Data.
22	G5	Green Data.
23	G4	Green Data.
24	G3	Green Data.
25	G2	Green Data.
26	G1	Green Data.
27	G0	Green Data(LSB).
28	R7	Red Data(MSB).
29	R6	Red Data.

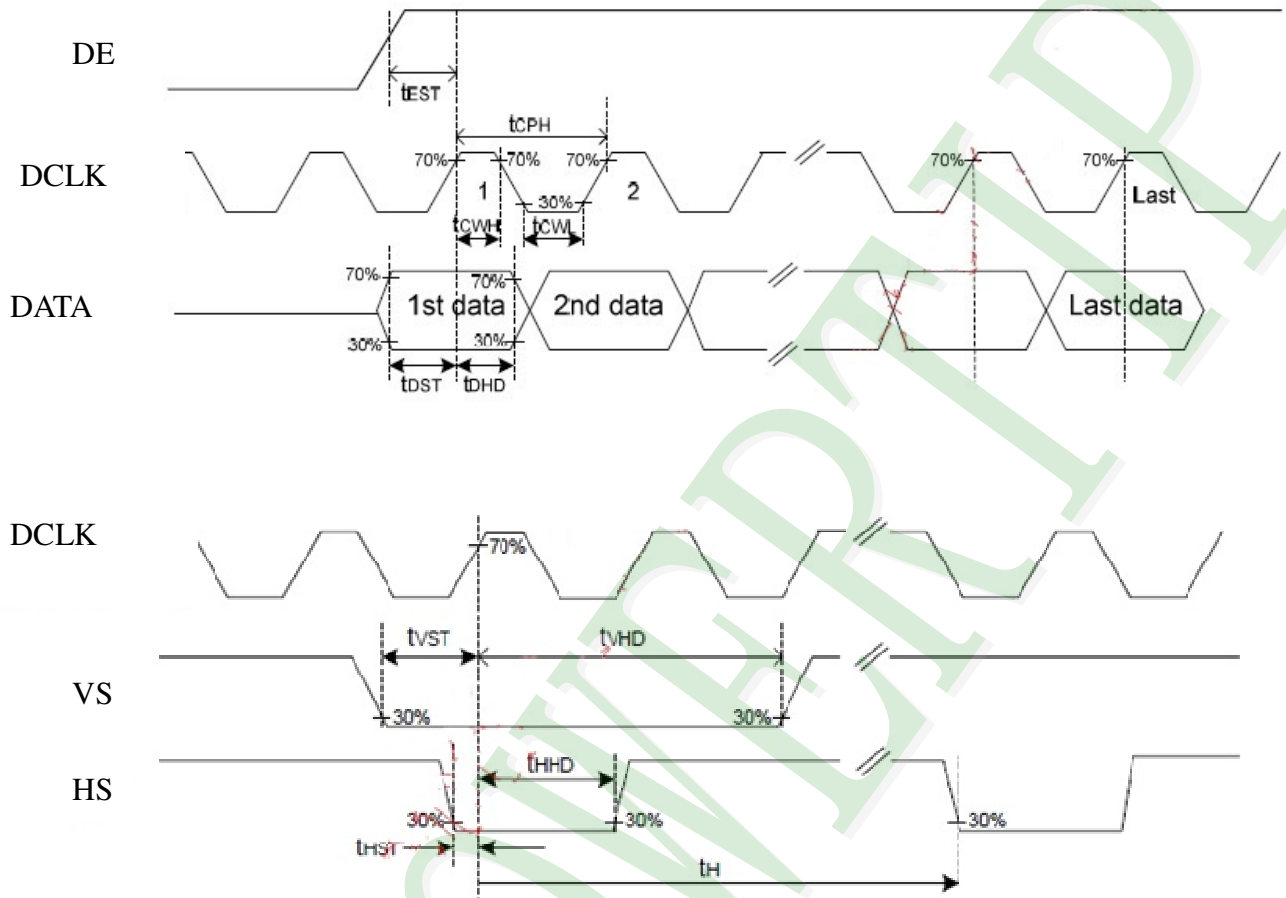
Pin#	Name	DESCRIPTION
30	R5	Red Data.
31	R4	Red Data.
32	R3	Red Data.
33	R2	Red Data.
34	R1	Red Data.
35	R0	Red Data(LSB).
36	GND	Power Ground
37	DCLK	Sample clock, latch data at falling edge
38	GND	Power Ground.
39	L/R	Left / right selection.
40	U/D	Up / Down selection.
41	V _{GH}	Gate On Voltage.
42	V _{GL}	Gate OFF Voltage.
43	AV _{DD}	Power for Analog Circuit.
44	RESET	Global reset pin.
45	NC	No connection.
46	V _{COM}	Common Voltage.
47	DITHB	Dithering Function.
48	GND	Power Ground.
49	NC	No connection.
50	NC	No connection.

Touch Panel Driving

Pin No.	Symbol	Function
1	GND	Touch Panel Ground.
2	VDD	Power Supply Voltage (3.3V)
3	SCL	I2C Clock
4	SDA	I2C Data
5	INT	Active Low
6	XRES	Active low global reset signal input.

2.3 Timing Characteristics

2.3.1 Input Clock and Data Timing

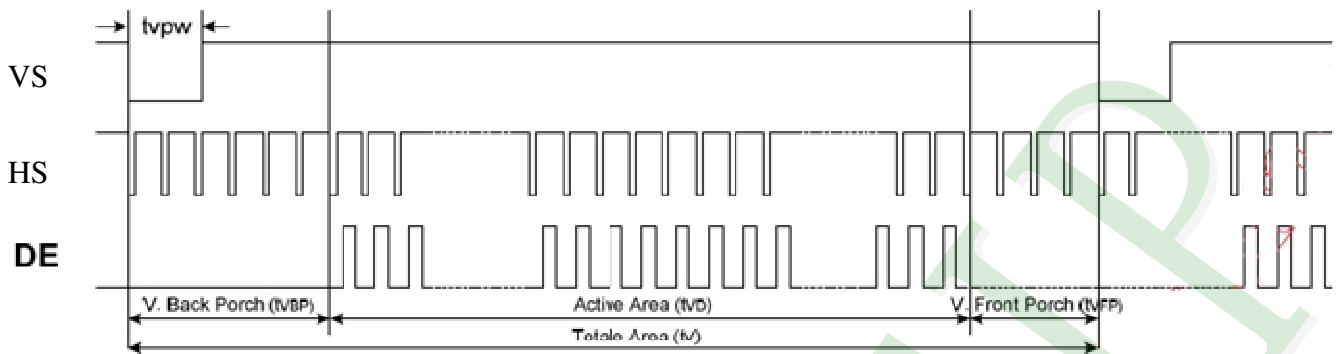


Parameter	Symbol	Spec			Unit	Conditions
		Min.	Typ.	Max.		
VDD Power ON slew rate	t_{POR}	--	--	20	ms	0V ~ 0.9VDD
RSTB pulse width	t_{RST}	10	--	--	us	CLKIN=50MHz
CLKIN cycle time	t_{CPH}	20	--	--	ns	
CLKIN pulse duty	t_{CWH}	40	50	60	%	
VSD setup time	t_{VST}	8	--	--	ns	
VSD hold time	t_{VHD}	8	--	--	ns	
HSD setup time	t_{HST}	8	--	--	ns	
HSD hold time	t_{HHD}	8	--	--	ns	
Data setup time	t_{DST}	8	--	--	ns	D0[7:0], D1[7:0], D2[7:0] to CLKIN
Data hold time	t_{DHD}	8	--	--	ns	D0[7:0], D1[7:0], D2[7:0] to CLKIN
DE setup time	t_{EST}	8	--	--	ns	
DE hold time	t_{EHD}	8	--	--	ns	
Output stable time	t_{SST}	--	--	6	us	10% to 90% target voltage. CL=120pF, R=10K Ω
CLKIN frequency	f_{CLK}	--	40	50	MHz	VDD=3.0 ~ 3.6V
CLKIN cycle time	t_{CLK}	20	25	--	ns	
CLKIN pulse duty	t_{CWH}	40	50	60	%	T_{CLK}
Time from HSD to Source output	t_{HSO}	--	20	--	CLKIN	
Time from HSD to LD	t_{HLD}	--	20	--	CLKIN	Note (2)
Time from HSD to STV	t_{HSTV}	--	2	--	CLKIN	
Time from HSD to CKV	t_{HCKV}	--	20	--	CLKIN	
Time from HSD to OEV	t_{HOEV}	--	4	--	CLKIN	
LD pulse width	t_{WLD}	--	10	--	CLKIN	Note (2)
CKV pulse width	t_{WCKV}	--	66	--	CLKIN	
OEV pulse width	t_{WOEV}	--	74	--	CLKIN	

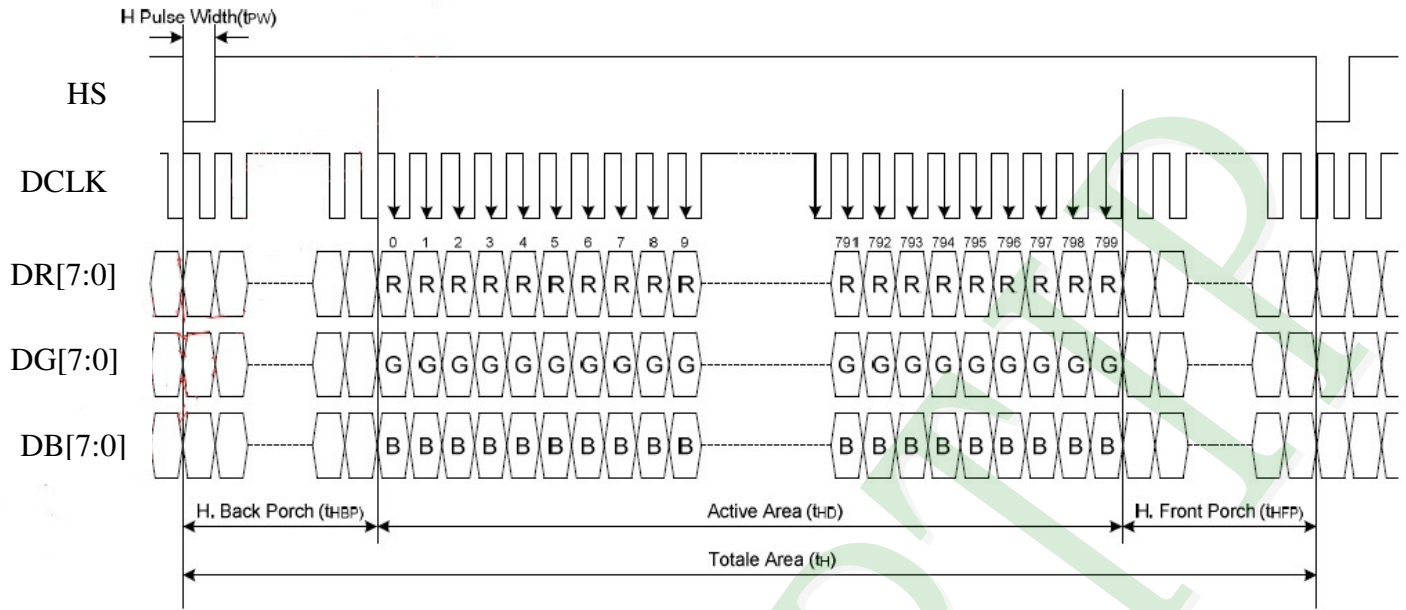
Note: (1) VDD=3.0 ~ 3.6V, VDDA=6.5~13.5V, DGND=AGND=0V, Ta=-20~+85°C

(2) The contents of the data register are transferred to the latch circuit at the rising edge of LD. Then the gray scale voltage is output from the device at the falling edge of LD.

2.3.2 Vertical input timing



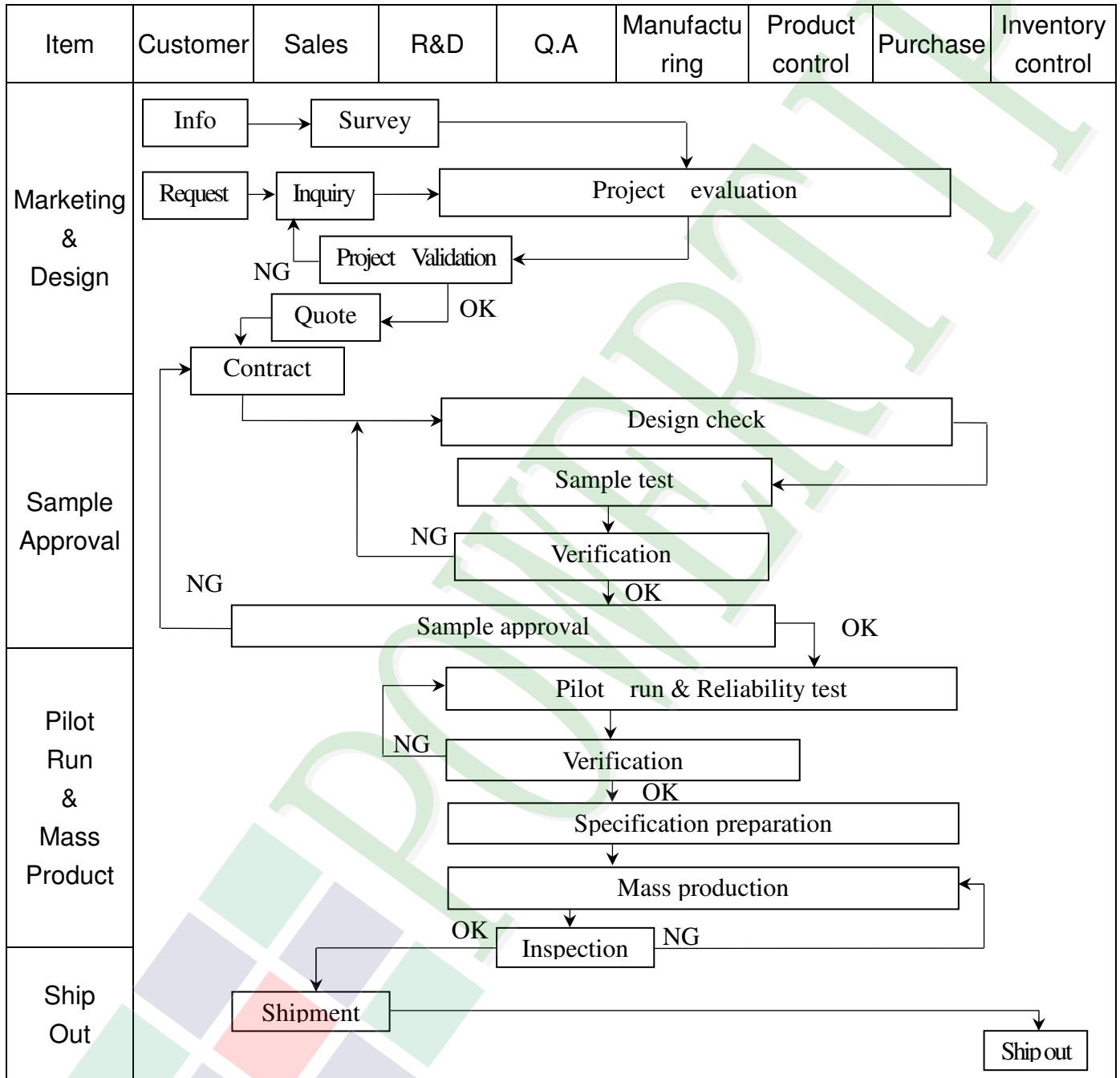
Parameter	Symbol	Value			Unit
		Min	Typ	Max	
Vertical display area	tvd		480		H
VSYNC period time	tv	510	525	650	H
VSYNC pulse width	tvpw	1	-	20	H
VSYNC ack Porch(Blanking)	tvb	23	23	23	H
VSYNC Front Proch	tvfb	7	22	147	H

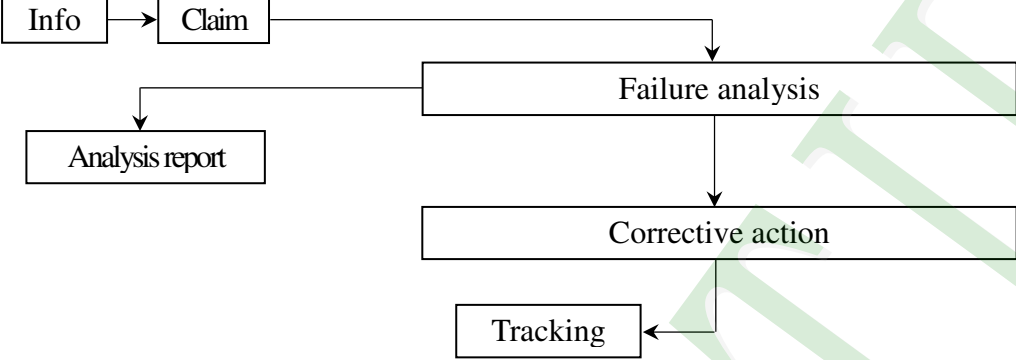


Parameter	Symbol	Value			Unit
		Min	Typ	Max	
Horizontal display area	thd		800		DCLK
DCLK frequency	fclk	-	33.3	50	MHz
1 Horizontal Line	th	862	1056	1200	DCLK
HSD pulse width	Min	-	1		
	Typ	-	-		
	Max	-	40		
HSD Back Porch (Blacking)	thp	46	46	46	
HSD Front Proch	thfb	16	210	354	

3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart



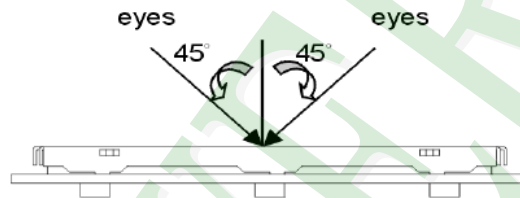
Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD Info[Info] --> Claim[Claim] Claim --> Failure[Failure analysis] Claim --> Report[Analysis report] Failure --> Action[Corrective action] Action --> Tracking[Tracking] </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			

3.2 Inspection Specification

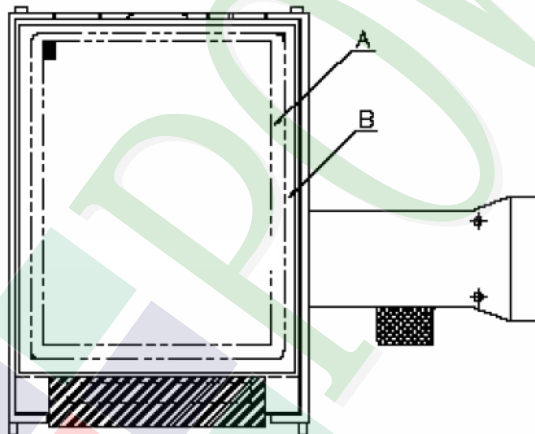
- ◆Scope : The document shall be applied to TFT-LCD Module for 3.5" ~10" (Ver.B01).
- ◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II.
- ◆Equipment : Gauge 、 MIL-STD 、 Powertip Tester 、 Sample
- ◆Defect Level : Major Defect AQL : 0.4 ; Minor Defect AQL : 1.5
- ◆OUT Going Defect Level : Sampling.
- ◆Standard of the product appearance test :

a. Manner of appearance test :

- (1). The test best be under 20W×2 fluorescent light , and distance of view must be at 30 cm.
- (2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



A area : viewing area

B area : Outside of viewing area

(4). Standard of inspection : (Unit : mm)

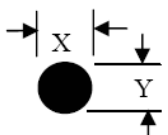
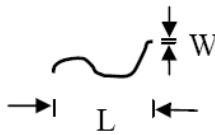
◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level										
01	Product condition	1. 1 The part number is inconsistent with work order of production.	Major										
		1. 2 Mixed product types.	Major										
		1. 3 Assembled in inverse direction.	Major										
02	Quantity	2. 1 The quantity is inconsistent with work order of production.	Major										
03	Outline dimension	3. 1 Product dimension and structure must conform to structure diagram.	Major										
04	Electrical Testing	4. 1 Missing line character and icon.	Major										
		4. 2 No function or no display.	Major										
		4. 3 Display malfunction.	Major										
		4. 4 LCD viewing angle defect.	Major										
		4. 5 Current consumption exceeds product specifications.	Major										
05	Dot defect (Bright dot 、 Dark dot) On -display	<table border="1"> <thead> <tr> <th>Item</th> <th>Acceptance (Q'ty)</th> </tr> </thead> <tbody> <tr> <td>Bright Dot</td> <td>≤ 4</td> </tr> <tr> <td>Dark Dot</td> <td>≤ 5</td> </tr> <tr> <td>Joint Dot</td> <td>≤ 3</td> </tr> <tr> <td>Total</td> <td>≤ 7</td> </tr> </tbody> </table>	Item	Acceptance (Q'ty)	Bright Dot	≤ 4	Dark Dot	≤ 5	Joint Dot	≤ 3	Total	≤ 7	Minor
		Item	Acceptance (Q'ty)										
		Bright Dot	≤ 4										
		Dark Dot	≤ 5										
		Joint Dot	≤ 3										
Total	≤ 7												
5. 1 Inspection pattern : full white , full black , Red , Green and blue screens.													
5. 2 It is defined as dot defect if defect area $> 1/2$ dot.													
5. 3 The distance between two dot defect ≥ 5 mm.													

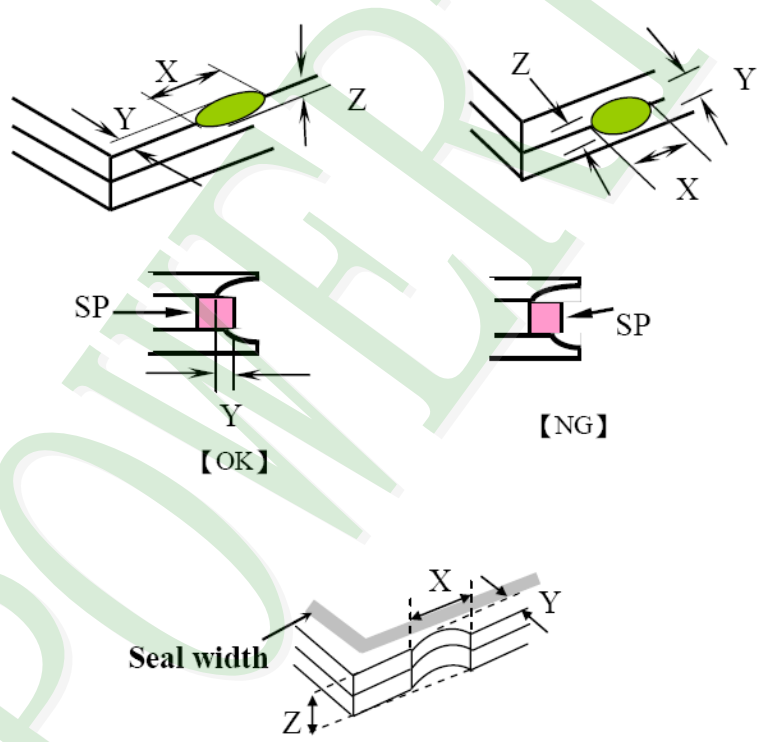
◆Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level																																								
06	<p>Black or white dot、scratch、contamination</p> <p>Round type</p>  <p>$\Phi = (x+y) / 2$</p> <p>Line type</p> 	<p>6.1 Round type (Non-display or display) :</p> <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.25$</td> <td colspan="2">Ignore</td> </tr> <tr> <td>$0.25 < \Phi \leq 0.50$</td> <td>5</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$\Phi > 0.50$</td> <td>0</td> </tr> <tr> <td>Total</td> <td>5</td> </tr> </tbody> </table> <p>6.2 Line type(Non-display or display) :</p> <table border="1"> <thead> <tr> <th rowspan="2">Length (L)</th> <th rowspan="2">Width (W)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>--</td> <td>$W \leq 0.03$</td> <td colspan="2">Ignore</td> </tr> <tr> <td>$L \leq 10.0$</td> <td>$0.03 < W \leq 0.05$</td> <td>4</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$L \leq 5.0$</td> <td>$0.05 < W \leq 0.10$</td> <td>2</td> </tr> <tr> <td>--</td> <td>$W > 0.10$</td> <td colspan="2">As round type</td> </tr> <tr> <td colspan="2">Total</td> <td>5</td> <td></td> </tr> </tbody> </table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.25$	Ignore		$0.25 < \Phi \leq 0.50$	5	Ignore	$\Phi > 0.50$	0	Total	5	Length (L)	Width (W)	Acceptance (Q'ty)		A area	B area	--	$W \leq 0.03$	Ignore		$L \leq 10.0$	$0.03 < W \leq 0.05$	4	Ignore	$L \leq 5.0$	$0.05 < W \leq 0.10$	2	--	$W > 0.10$	As round type		Total		5		Minor
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07	<p>Polarizer Bubble</p>	<table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.25$</td> <td colspan="2">Ignore</td> </tr> <tr> <td>$0.25 < \Phi \leq 0.50$</td> <td>4</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$0.50 < \Phi \leq 0.80$</td> <td>1</td> </tr> <tr> <td>$\Phi > 0.80$</td> <td>0</td> </tr> <tr> <td>Total</td> <td>5</td> <td></td> </tr> </tbody> </table>	Dimension (diameter : Φ)	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.25$	Ignore		$0.25 < \Phi \leq 0.50$	4	Ignore	$0.50 < \Phi \leq 0.80$	1	$\Phi > 0.80$	0	Total	5		Minor																						
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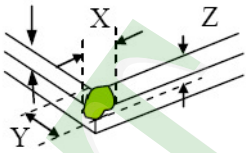
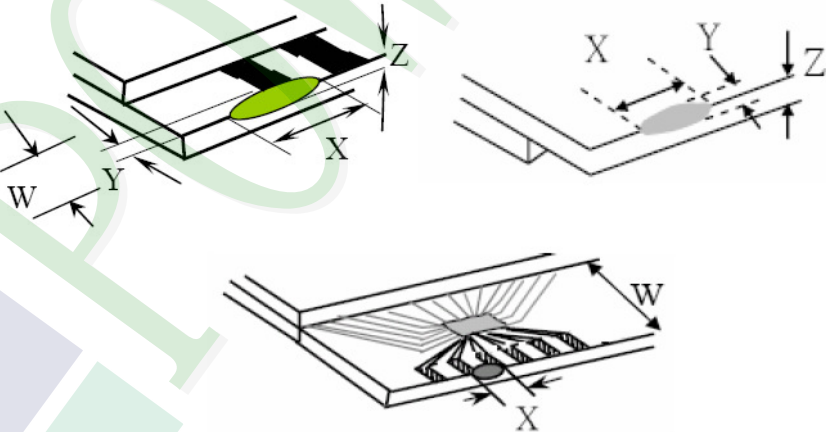
◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level						
08	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p>	Minor						
		<p>8.1 General glass chip :</p> <p>8.1.1 Chip on panel surface and crack between panels:</p>  <table border="1" data-bbox="542 1545 1340 1836"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq a$</td> <td>Crack can't enter viewing area</td> <td>$\leq 1/2 t$</td> </tr> <tr> <td>$\leq a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </tbody> </table>		X	Y	Z	$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$
X	Y	Z							
$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$							
$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$							

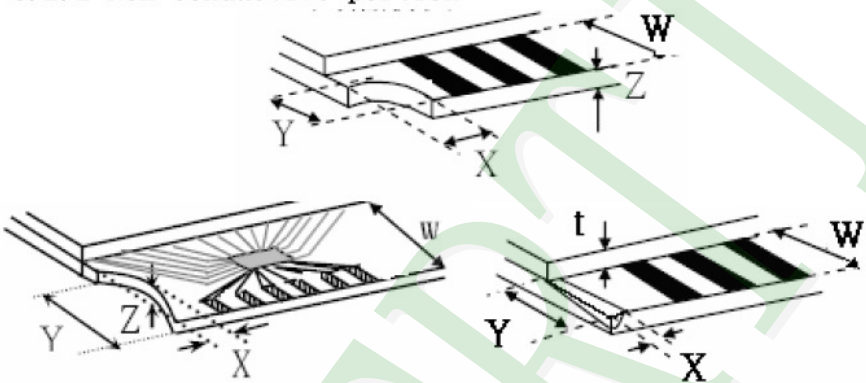
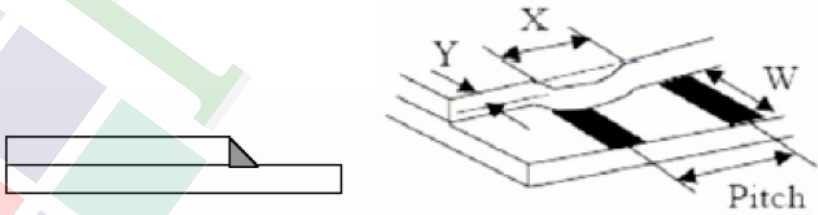
◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level												
08	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> <hr/> <p>8.1.2 Corner crack :</p>  <table border="1" data-bbox="525 757 1334 1048"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't enter viewing area</td> <td>$Z \leq 1/2 t$</td> </tr> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </tbody> </table>	X	Y	Z	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$				
		X	Y	Z											
$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$													
$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$													
		<p>8.2 Protrusion over terminal :</p> <p>8.2.1 Chip on electrode pad :</p>  <table border="1" data-bbox="563 1675 1343 1848"> <thead> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>$\leq a$</td> <td>$\leq 1/2 W$</td> <td>$\leq t$</td> </tr> <tr> <td>Back</td> <td>$\leq a$</td> <td>$\leq W$</td> <td>$\leq 1/2 t$</td> </tr> </tbody> </table>		X	Y	Z	Front	$\leq a$	$\leq 1/2 W$	$\leq t$	Back	$\leq a$	$\leq W$	$\leq 1/2 t$	Minor
	X	Y	Z												
Front	$\leq a$	$\leq 1/2 W$	$\leq t$												
Back	$\leq a$	$\leq W$	$\leq 1/2 t$												

◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level						
08	The crack of glass	<p>Symbols :</p> <p>X : The length of crack Y : The width of crack. Z : The thickness of crack W : terminal length t : The thickness of glass a : LCD side length</p> <hr/> <p>8.2.2 Non-conductive portion :</p>  <table border="1" data-bbox="630 963 1260 1120"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq 1/3 a$</td> <td>$\leq W$</td> <td>$\leq t$</td> </tr> </tbody> </table> <p>⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</p>	X	Y	Z	$\leq 1/3 a$	$\leq W$	$\leq t$	Minor
		X	Y	Z					
$\leq 1/3 a$	$\leq W$	$\leq t$							
<p>8.2.3 Glass remain :</p>  <table border="1" data-bbox="550 1736 1244 1892"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq a$</td> <td>$\leq 1/3 W$</td> <td>$\leq t$</td> </tr> </tbody> </table>	X	Y	Z	$\leq a$	$\leq 1/3 W$	$\leq t$			
X	Y	Z							
$\leq a$	$\leq 1/3 W$	$\leq t$							



◆Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

NO	Item	Criterion	Level
09	Backlight elements	9. 1 Backlight can't work normally.	Major
		9. 2 Backlight doesn't light or color is wrong.	Major
		9. 3 Illumination source flickers when lit.	Major
10	General appearance	10. 1 Pin type 、 quantity 、 dimension must match type in structure diagram.	Major
		10. 2 No short circuits in components on PCB or FPC .	Major
		10. 3 Parts on PCB or FPC must be the same as on the production characteristic chart .There should be no wrong parts , missing parts or excess parts.	Major
		10. 4 Product packaging must the same as specified on packaging specification sheet.	Minor
		10. 5 The folding and peeled off in polarizer are not acceptable.	Minor
		10. 6 The PCB or FPC between B/L assembled distance(PCB or FPC) is ≤ 1.5 mm.	Minor

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320\pm 10^{\circ}\text{C}$ and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

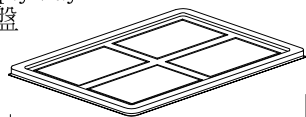
1. 包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品 (LCM)	PH800480T024-IHC01	131.0 X 90.5	0.0794	144	11.4336
2	多層薄膜(1)POF	OTFILM0BA03ABA	19"X350X0.015	—	6	—
3	TRAY 盤 (2)Tray	TY00000000308	352 X 260 X 12.8	0.0965	42	4.053
4	舒美墊(3) EPE	FOAM000000047	350 X 255 X 5	0.011	6	0.066
5	內盒(4)Product Box	BX36627063ABBA	383 X 270 X 66	0.182	6	1.092
6	保利龍板(5)Polylon board	OTPLB00PL08ABA	550 X 393 X 20	0.0284	2	0.0568
7	外紙箱(6)Carton	BX57041027CCBA	570 X 410 X 265	1.0	1	1.0
8						
9						

2. 一整箱總重量 (Total LCD Weight in carton) : 17.70 Kg±10%

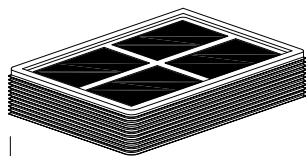
3. 單箱數量規格表 (Packaging Specifications and Quantity) :

(1) LCM quantity per box : no per tray	4	x no of tray	6	=	24
(2) Total LCM quantity in carton : quantity per box	24	x no of boxes	6	=	144

Use empty tray
空盤

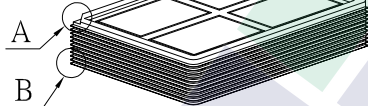
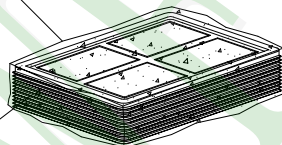
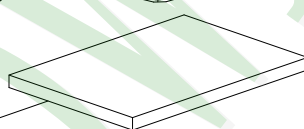
+

Put products into the tray



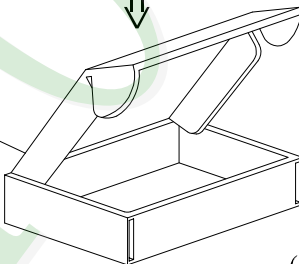
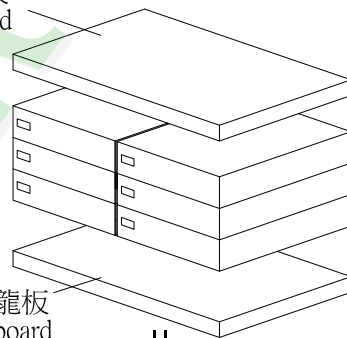
⇓

Tray stacking

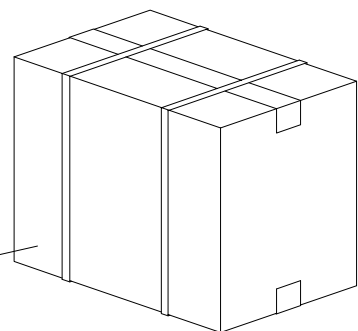
(1) 多層薄膜
POF(2) TRAY 盤
Tray

(3) EPE

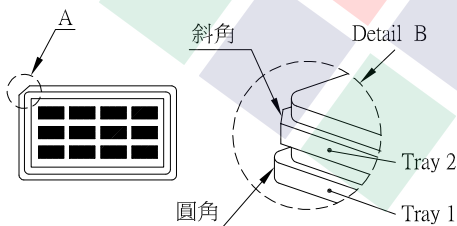
⇓

(4) 內盒
Product Box(5) 保利龍板
Polylon board(5) 保利龍板
Polylon board

⇓

(6) 外紙箱
Carton

特 記 事 項 (REMARK)

4. TRAY盤相疊時, 需旋轉180度, 請詳見B視圖
Rotate tray 180 degrees and place on top of stack.
Check the tray stack using Fig. B.