SPE	FI	$C\Delta I$	NS
OF L		\Box	110

CUSTOMER . PTC

SAMPLE CODE . SG12864LRU-FGAH04Q

MASS PRODUCTION CODE . PG12864LRU-FGAH04Q

SAMPLE VERSION . 01

SPECIFICATIONS EDITION . 003

DRAWING NO. (Ver.) . JLMD-PG12864LRU-FGAH04Q _002

PACKAGING NO. (Ver.) . JPKG-PG12864LRU-FGAH04Q _001

Customer Approved

Date:

2014.07.16

Approved	Checked	Designer
閆偉	劉進	周志仙

Preliminary specification for design input

Specification for sample approval

POWERTIP TECH. CORP.

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Http://www.powertip.com.tw



Date (mm / dd / yyyy)	Ver.	Edi.	Description	Page	Design by
07/16/2013	01	001	New Drawing	-	周志仙
10/16/2013	01	002	New Sample	-	周志仙
07/10/2014	01	003	Add Jumper		周志仙
				- >	

Total: 25 Pages



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Appendix:

1. LCM drawing 2.PKG drawing



1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	128 * 64 Dots
LCD Type	STN, Y/G, Transflective, Positive, Extended Temp
Driver Condition	LCD Module: 1/64Duty,1/9Bias
Viewing Direction	6 O'clock
Backlight	YG LED B/L
Weight	73.5g
Other(controller /	SAP1024B / NT7086
driver IC)	SAF 1024B / N1 / 000
	THIS PRODUCT CONFORMS THE ROHS OF PTC
ROHS	Detail information please refer web site:
	http://www.powertip.com.tw/news.php?area_id_view=1085560481/

1.2 Mechanical Specifications

 1/1001millour Specifications					
Item	Standard Value	Unit			
Outline Dimension	78.0 (L)* 70.0(W) *14.3MAX(H)	mm			
Viewing Area	62.0(L) *44.0(W)	mm			
Active Area	56.27(L) *38.35(W)	mm			
Characters Size	0.39(L) *0.55(W)	mm			
Characters Pitch	0.44(L) * 0.60(W)	mm			

Note: For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	V_{DD}	-	-0.3	7.0	V
LCD Driver Supply Voltage	Vop	-	0	30	V
Input Voltage	V _{IN}	-	-0.3	V _{DD} +0.3	V
Operating Temperature	T_{OP}	-	-20	70	$^{\circ}\!\mathbb{C}$
Storage Temperature	T_{ST}	-	-30	80	$^{\circ}\!\mathbb{C}$
Storage Humidity	H_D	Ta < 60 °C	-	90	%RH



1.4 DC Electrical Characteristics

 $V_{DD} = 5.0 \pm 0.5 \text{V,Vss} = 0 \text{V, Ta} = 25^{\circ} \text{C}$

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Logic Supply Voltage	V_{DD}	-	2.7	5	5.5	V
"H" Input Voltage	V_{IH}	-	V _{DD} -2.2	-	V_{DD}	V
"L" Input Voltage	V_{IL}	-	0	-	0.8	V
"H" Output Voltage	V_{OH}	-	V _{DD} -0.3	1	V_{DD}	V
"L" Output Voltage	V_{OL}	-	0	-	0.3	V
Supply Current	I_{DD}	VDD=5.0V;VOP=8.6V	-	220	400	mA
		-20°C	8.5	8.7	8.9	
LCM Driver Voltage	V _{OP} *1	25°C	8.4	8.6	8.8	V
		70°C	7.9	8.1	8.3	

Note :1. The V_{OP} test point is V_{DD} -Vo.





1.5 Optical Characteristics

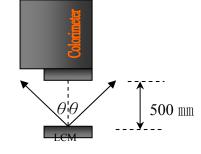
LCD Panel: 1/64Duty · 1/9Bias · $V_{LCD} = 9.0$ V · Ta = 25°C

	Symbol	Conditions	Min.	Тур.	Max.	Unit	Reference
Rise	tr		-	100	150	mg	Note 2
Fall	tf	-	-	230	345	ms	Note 2
Тор	θ+		-	40			
Bottom	θ-	C>20	-	40	-	Dag	Note 1
Left	θL	C <u>≥</u> 2.0	-	40	-	Deg.	Note 1
Right	θR		-	40	-		
io	C	-	-	5		-	Note 3
ness	IV		12	15	-	cd/m2	
)	Hue	IF=350mA	571	Ų.	578	nm	Note 4
1	△B		70	-	-	%	
	Fall Top Bottom Left Right o ness 2	Rise tr Fall tf Top θ+ Bottom θ- Left θL Right θR o C ness 1V Hue	Rise tr Fall tf Top θ + Bottom θ - Left θ L Right θ R o C ness TV Hue IF=350mA	Rise tr Fall tf Top θ + Bottom θ - Left θ L Right θ R o C Top θ In Each of the second C Top θ	Rise tr - 100 Fall tf - 230 Top θ+ - 40 Bottom θ- - 40 Left θL - 40 Right θR - 40 o C - - 5 ness IV 12 15 Hue IF=350mA 571 -	Rise tr - 100 150 Top θ+ - 40 -	Rise tr - 100 150 ms Fall tf - 230 345 ms Top θ+ - 40 - Deg. Bottom θ- - 40 - Deg. Left θL - 40 - - Right θR - 40 - - o C - - 5 - - neess IV 12 15 - cd/m2 Hue IF=350mA 571 - 578 nm

Note 4:

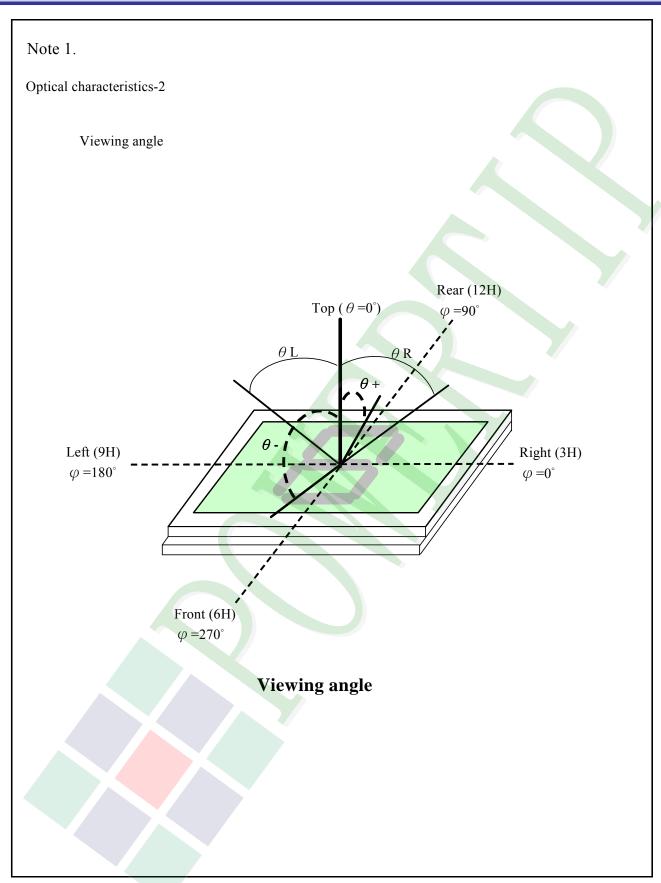
- $1 : \triangle B=B(min) / B(max) * 100\%$
- 2: Measurement Condition for Optical Characteristics:
 - a : Environment: 25° C ±5°C / 60 ± 20 %R.H , no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.
 - b: Measurement Distance: 500 ± 50 mm $\theta = 0^{\circ}$
 - c: Equipment: TOPCON BM-7 fast, (field 1°), after 10 minutes operation.
 - d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness \pm 4%



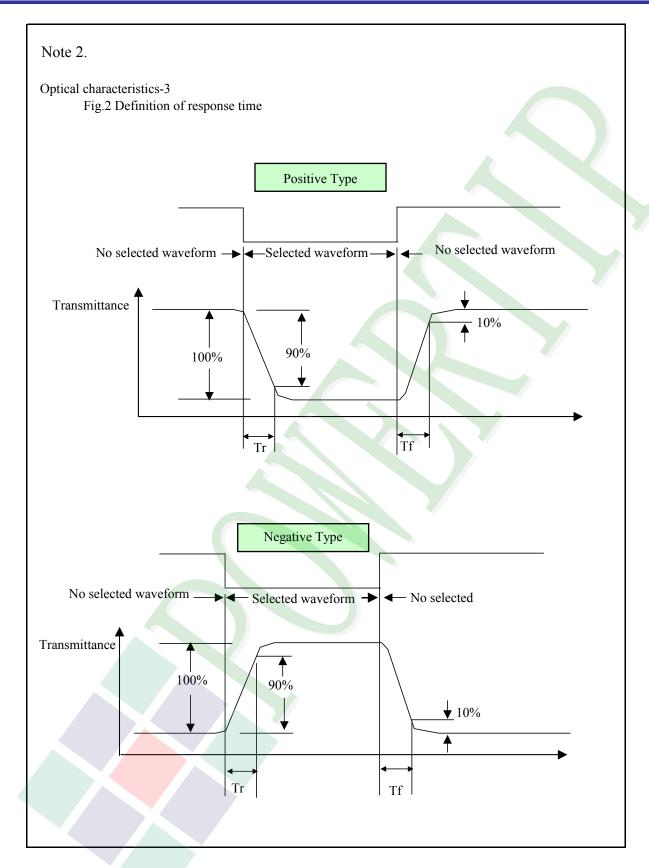


Colorimeter=BM-7 fast











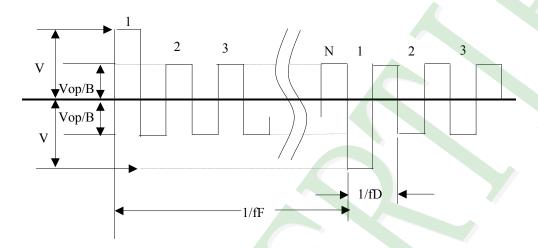
Electrical characteristics-2

※2 Drive waveform

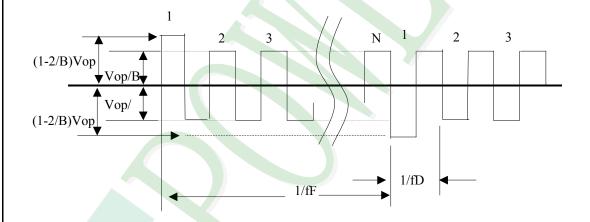
Vop: Drive voltage fF: Frame frequency 1/B: Bias fD: Drive frequency

N: Duty

(1) Selected waveform



(2) Non- Selected wave form



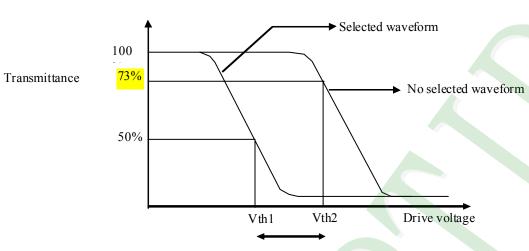
Note:

Frame frequency is defined as follows: Common side supply voltage peak - to - peak /2 = 1 period

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Note 3.: Definition of Vth



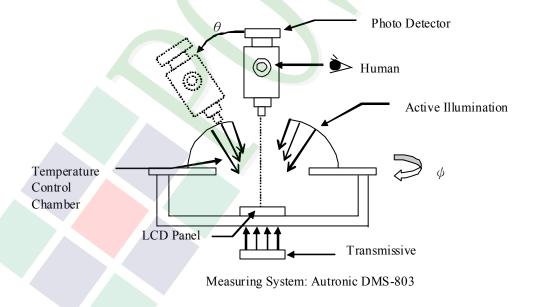
Active voltage range

	Vth1	Vth2
View direction	10 °	40 °
Drive waveform	(Selected waveform)	(No selected waveform)
Transmittance	50%	73%

※1 Contrast ratio

= (Brightness in OFF state) / (Brightness in ON state)

Outline of Electro-Optical Characteristics Measuring System





1.6 Backlight Characteristics

Maximum Ratings

Item	Symbol	Conditions	Min.	Тур	Max.	Unit
Forward Current	IF	Ta =25°C	-	- (875	mA
Reverse Voltage	VR	Ta =25°C	-	-	10	V
Power Dissipation	PO	Ta =25°C	-		4.025	W

Electrical / Optical Characteristics

	Electrical / Optical Characteristics					
Item	Symbol	Conditions	Min.	Тур.	Max.	Unit
Reverse Current	IR	VR=10V	-	-	0.35	mA
Forward Voltage	VF		-	4.2	4.6	V
Luminous Intensity (without LCD)	IV	IF=350mA	220	270	-	cd/m ²
Dominant wavelenghth	λД		569	/-	576	Nm
Color	Yellow-green					



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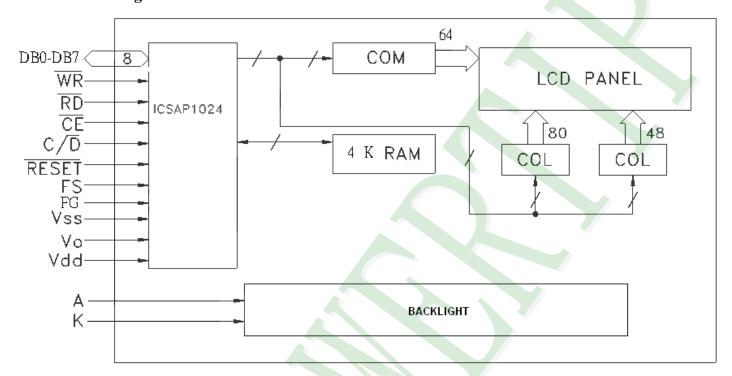
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

2.1.2 Block Diagram





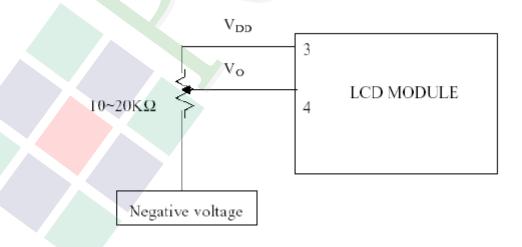


2.2 Interface Pin Description

Pin No.	Symbol	Function
1	FG	Frame ground (connected to metal bezel)
2	Vss	Power Supply (V _{SS} =0);Power supply for LED B/L(-)
3	V_{DD}	Power Supply (V _{DD} >V _{SS}); Power supply for LED B/L(+)
4	Vo	Operating voltage for LCD (variable)
5	WR	Data write (write data to the module at "L")
6	R D	Data read (read data from the module at "L")
7	CE	Chip enable for the module (active at "L")
8	C/ D	C/ \overline{D} ="H": read or write command C/ \overline{D} ="L": read or write data.
9	RESET	Controller reset (module reset)
10~17	DB0~DB7	Data bus (DB0=MSB, DB7=LSB)
18	FS	Font select :open or connect to V _{DD} : 6*8 Dots font connect to Vss : 8*8 Dots font

2.2.1 Application Notes

Contrast Adjust



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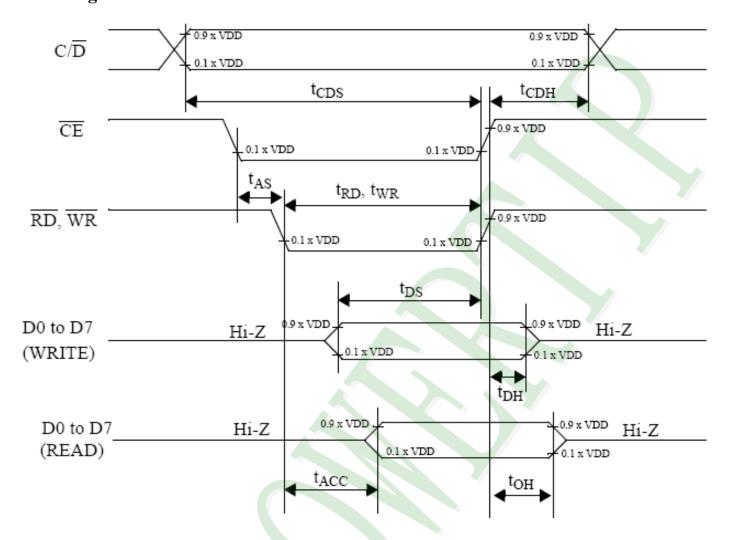
2.2.2 Refer Initial code

}

```
void initial()
    write_data(0x00);
                                     //set text home address
    write_data(0x00);
    write_com(0x40);
    write_data(0x10);
                                     //set text home area
    write data(0x00);
    write com(0x41);
                                     //set graphic home address
    write data(0x00);
    write_data(0x04);
    write_com(0x42);
    write_data(0x10);
                                     //set graphic home area
    write data(0x00);
    write com(0x43);
                                     //set offset register
    write data(0x00);
    write data(0x00);
    write_com(0x22);
    write com(0xa7);
                                     //select 8-line cursor
                                    //select internal CG ROM mode
    write_com(0x81);
    write_com(0x9c);
                                     //set text on, graphic on, cursor off, bink off
```



2.3 Timing Characteristics



 V_{DD} = 5 V ±10%; V_{SS} = 0 V; T_{amb} = -20 °C to +70°C.

symbol	parameter	MIN.	MAX.	test conditons	Unit
t _{CDS}	C/D set-up time	100			ns
t _{CDH}	C/D hold time	10			ns
t _{RD} , t _{WR}	RD, WR pulse width	80			ns
t _{AS}	Address set-up time	0			ns
t _{AH}	Address hold time	0			ns
t _{DS}	Data set-up time	80			ns
t _{DH}	Data hold time	40		Note	ns
t _{ACC}	Access time		150	Note	ns
t _{он}	Output hold time	10	50	Note	ns

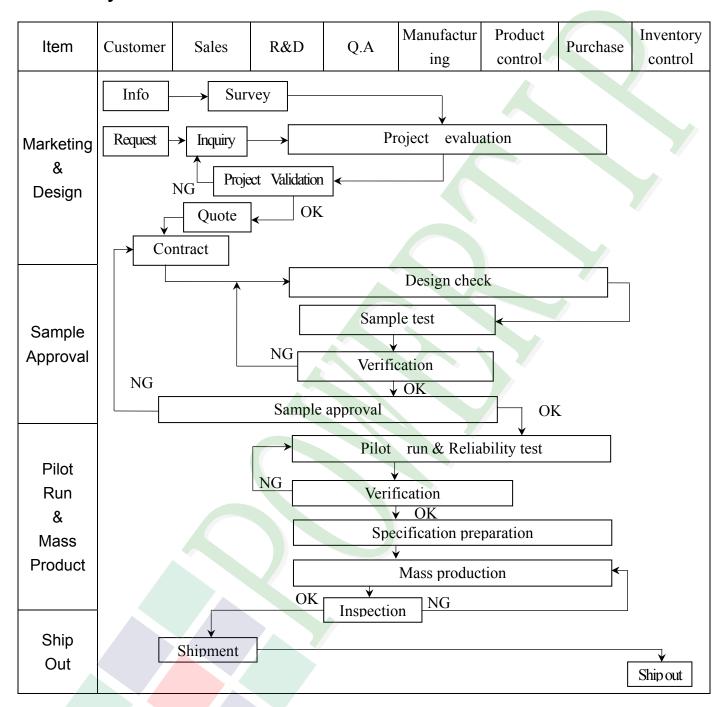
2.4 JUMPER

JA,JK,JF0-1,J13,J14,JF,JM

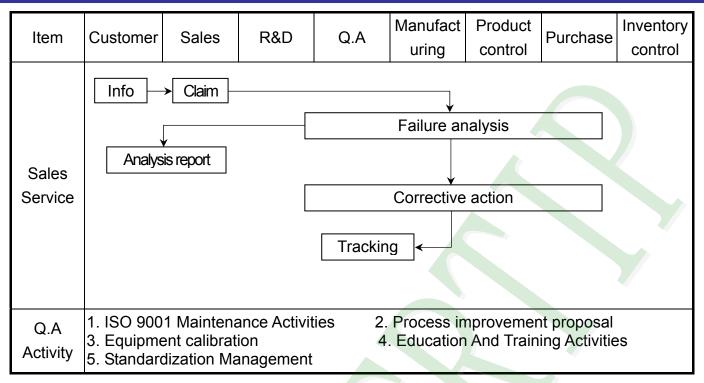


3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart









3.2 Inspection Specification

◆Scope: The document shall be applied to LCD Module for Monotype and Color STN(Ver. B01).

◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level Ⅱ.

◆Equipment : Gauge · MIL-STD · Powertip Tester · Sample

◆Defect Level: Major Defect AQL: 0.4; Minor Defect: AQL: 1.5.

♦OUT Going Defect Level : Sampling .

◆Manner of appearance test :

(1). The test be under 20W×2 fluorescent light 'and distance of view must be at 30 cm.

(2). Standard of inspection: (Unit: mm)

(3). The test direction is base on about around 45° of vertical line. (Fig. 1)

(4). Definition of area . (Fig. 2)

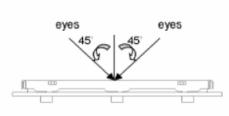


Fig.1

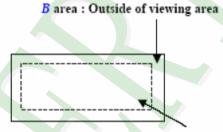


Fig. 2 A area: viewing area

♦ Specification:

NO	Item	Criterion	Level
		1. 1 The part number is inconsistent with work order of Production.	Major
01	Product condition	1. 2 Mixed production types.	Major
		1. 3 Assembled in inverse direction.	Major
02	Quantity	, 1 The quantity is inconsistent with work order of production.	
03	Outline dimension	3. 1 Product dimension and structure must conform to Structure diagram.	Major
		4. 1 Missing line character and icon.	Major
		4. 2 No function or no display.	Major
04	Electrical Testing	4. 3 Output data is error.	Major
		4. 4 LCD viewing angle defect.	Major
		4. 5 Current consumption exceeds product specifications.	Major

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◆Specification For Monotype and Color STN:

NO	Item	Criterion				Level		
	Black or white dot \ scratch \ contamination	 5. 1 Round type: 5. 1. 1 display only: • White and black spots on 4 white or black spots po • Densely spaced: NO more 	resent.					
	Round type	5. 1. 2 Non-display : Dimension (diameter : Φ)		Acceptance				
		$\Phi \leq 0.10$		A area	В	area		
	+ <u>x</u> <u>+</u>	$0.10 < \Phi \le 0.20$	Acco	ept no dense 3				
05	<u> </u>	$0.20 < \Phi \le 0.30$		2	J	gnore		Minor
	$\Phi = (x+y)/2$	Total quantity	otal quantity 4					
		5. 1. 3 Line type: Dimension		Accep	otano	e (Q'ty)	1	
	Line type	Length (L) Width (W)		A area		B area		
	✓ W	W ≦	0.03	Accept no de	nse			
	→ L ←	$L \le 3.0$ $0.03 < W \le $ $L \le 2.5$ $0.05 < W \le 0$	\	4		Ignor	e	
		W >0	. 075	As	roun	d type		
		Dimension		Acceptan	ce (Q			
		(diameter: Φ)	+	A area		B are	a	
	Polarizer	$\Phi \le 0.20$ $0.20 < \Phi \le 0.50$	Ac	ccept no dense	\blacksquare			
06	Bubble	$0.20 < \Phi \le 0.50$ $0.50 < \Phi \le 1.00$	1	2		Ignore		Minor
		$\Phi > 1.00$		0	-	1911010		
		Total quantity		4				
			1					



◆Specification For Monotype and Color STN:

NO	Item	Criterion	Level
		Symbols: X: The length of crack Z: The thickness of crack t: The thickness of glass X: The width of crack W: terminal length a: LCD side length	
		7.1 General glass chip: 7.1.1 Chip on panel surface and crack between panels:	
		Z Z Y	
07	The crack of glass	SP SP [NG]	Minor
		Seal width Z	
		X Y Z	
		≤ a Crack can't enter viewing area ≤1/2 t	
		$\leq a \qquad \begin{array}{c} \text{Crack can't exceed the} \\ \text{half of SP width.} \end{array} 1/2 \text{ t } < \text{ Z } \leq 2 \text{ t}$	



♦Specification For Monotype and Color STN:

NO	Item	Criterion Criterion	Level					
		Symbols: X: The length of crack Z: The thickness of crack t: The thickness of glass 7. 1. 2 Corner crack:						
		X Y Z						
		≤1/5 a Crack can't enter viewing area Z ≤ 1/2 t						
0.7	The crack of	$\leq 1/5$ a Crack can't exceed the half of SP width. $1/2$ t $<$ Z ≤ 2 t						
07	glass	7.2 Protrusion over terminal:	Minor					
	7. 2. 1 Chip on electrode pad: X X X Y X W Y X							
		A V V Z						
		$\begin{array}{c cccc} X & Y & Z \\ \hline Front & \leq a & \leq 1/2 \text{ W} & \leq t \end{array}$						
	Back Neglect							
		Back Neglect						



◆Specification For Monotype and Color STN:

NO	Item	Criterion	Level
		Symbols: X: The length of crack Y: The width of crack. Z: The thickness of crack W: terminal length t: The thickness of glass a: LCD side length	
07	The crack of glass	7. 2. 2 Non-conductive portion: X	Minor



◆Specification For Monotype and Color STN:

NO	Item	Criterion	Level
		8. 1 Backlight can't work normally.	Major
08	Backlight elements	8. 2 Backlight doesn't light or color is wrong.	Major Major Major Minor
		8. 3 Illumination source flickers when lit.	
		9. 1 Pin type must match type in specification sheet.	Major
		9. 2 No short circuits in components on PCB or FPC.	Major
09	General appearance	9. 3 Product packaging must the same as specified on packaging specification sheet.	Minor
		9.4 The folding and peeled off in polarizer are not acceptable.	Minor
		9. 5 The PCB or FPC between B/L assembled distance (PCB or FPC) is ≤ 1.5 mm.	Minor



4. RELIABILITY TEST

4.1 Reliability Test Condition

7.1	(VCI.BUT)						
NO.	TEST ITEM		TEST CO	NDITION			
1	High Temperature	Keep in 80 ±2℃	96 hrs				
1	Storage Test	Surrounding temperature, then storage at normal condition 4hrs.					
2	Low Temperature	Keep in −30 ±2°C	Keep in -30 ±2°C 96 hrs				
	Storage Test	Surrounding tem	perature, then sto	rage at normal condition	n 4hrs.		
	High Temperature /	Keep in 60°C /					
3	High Humidity		_	orage at normal condition	n 4hrs.		
	Storage Test	(Excluding the po			<u> </u>		
		-30°C		80°C → +25°C			
4	Temperature Cycling	(30mi	ns) (5mins)	(30mins) (5mins)			
T	Storage Test	`	10 C	Cycle			
		Surrounding tem	perature, then sto	orage at normal condition	n 4hrs.		
	ESD Test	Air Discharge:		Contact Discharge:			
		Apply 2 KV with	5 times	Apply 250 V with 5 tin	nes		
		Discharge for eac	h polarity +/-	discharge for each pola	rity +/-		
		1.Temperature an		35°C			
5		2.Humidity relative : 30%~60%					
		3.Energy Storage Capacitance(Cs+Cd): 150pF±10%					
		4.Discharge Resistance(Rd): $330 \Omega \pm 10\%$					
		5.Discharge, mode of operation :					
		Single Discharge (time between successive discharges at least 1 sec) (Tolerance if the output voltage indication: $\pm 5\%$)					
			1	· · · · · · · · · · · · · · · · · · ·			
	Vibration Test	1.Sine wave 10~	- '	` • ′			
6	(Packaged)	2.The amplitude of vibration :1.5 mm					
		3. Each direction	(X · Y · Z) durat	tion for 2 Hrs			
		Pac	king Weight (Kg)	Drop Height (cm)			
			0 ~ 45.4	122			
	Drop Test		45.4 ~ 90.8	76			
7	(Packaged)		90.8 ~ 454	61			
			Over 454	46			
					I		
	Drop Direction: **1 corner / 3 edges / 6 sides each 1time						



5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

5.2 HANDLING

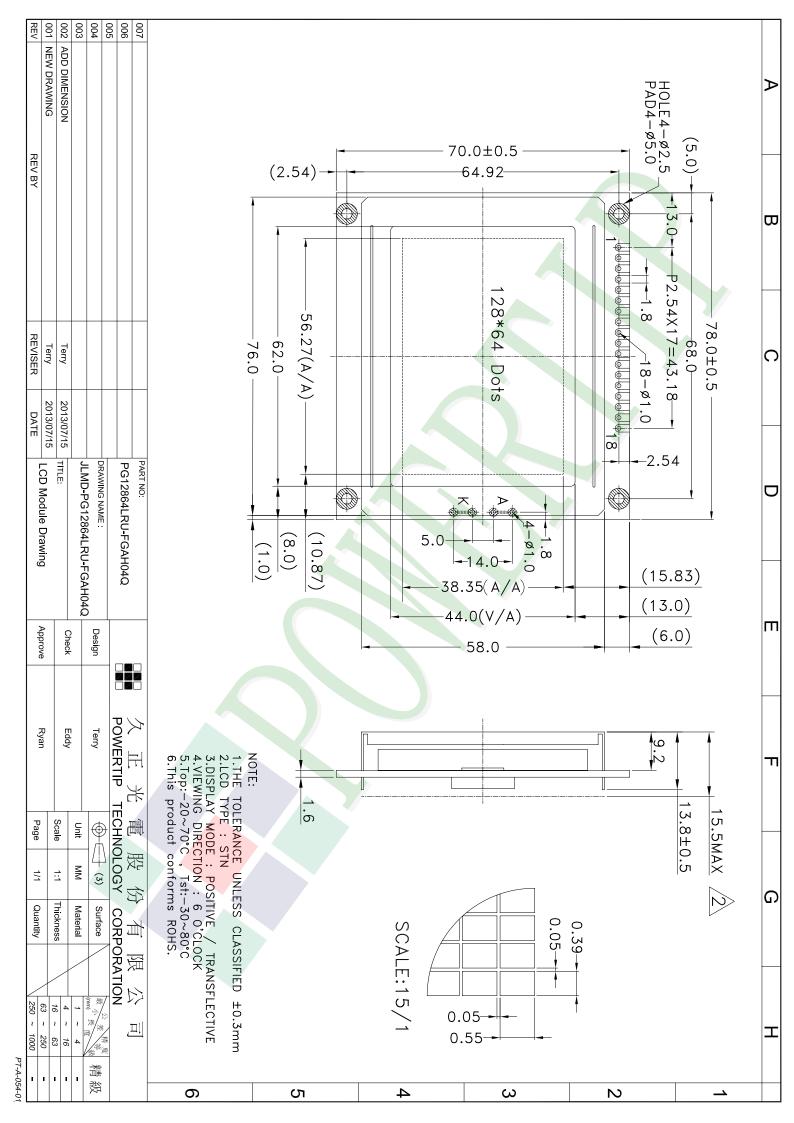
- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands, this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320 \pm 10^{\circ}$ C and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM

5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is 25° C \pm 5° C and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush, shake, or jolt the module.

5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period
 - The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
 - This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in nuclear power control equipment, aerospace equipment, fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.



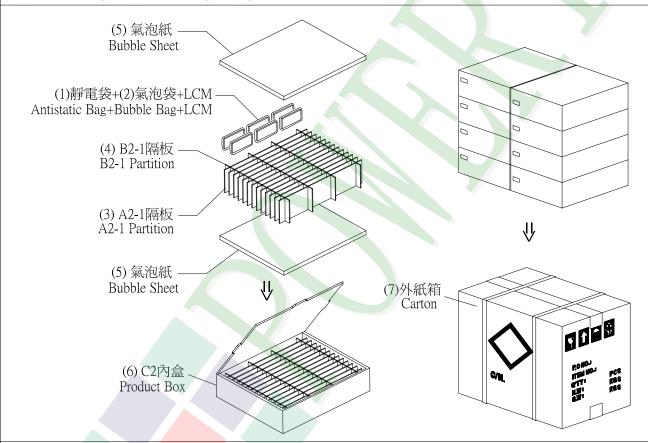
Ver.001 Documents NO. JPKG-PG12864LRU-FGAH04Q LCN 1.包裝材料規格表 (Packaging Material): (per carton) 2.一整箱總重量 (Total LCD Weight in carton): 23.26 Kg±10% 3.單箱數量規格表 (Packaging Specifications and Quantity): (1)Quantity Of Spacer: A2-1隔板 X 13 , B2-1隔板 X (2)Total LCM quantity in carton: quantity per box x no of boxes (5) 氣泡紙 **Bubble Sheet** (1)靜電袋+(2)氣泡袋+LCM

	Approve	Check	Contact
LCM包裝規格書 M Packaging Specifications	Ryan	Eddy	Terry

Approve	Check	Contact
Ryan	Eddy	Terry

No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品 (LCM)	PG12864LRU-FGAH04Q	78.0 X 70.0 X 13.8	0.0735	264	19.404
2	靜電袋(1)Antistatic Bag	BAG100100ARABA	100 X 100	0.0011	264	0.3168
3	A2-1隔板(3)A2-1 Partition	BX29500072BZBA	295 X 72 X 3.0	0.0109	104	1.1336
4	B2-1隔板(4)B2-1 Partition	BX24500072BZBA	245 X 72 X 3.0	0.0094	32	0.3008
5	氣泡紙(5)Bubble Sheet	BAG280240BWABA	280 X 240	0.006	16	0.096
6	C2內盒(6)Product Box	BX31025580AABA	310 X 255 X 86	0.16	8	1.28
7	外紙箱(7)Carton	BX52732536CCBA	527 X 325 X 360	0.83	1	0.83
8						
9						

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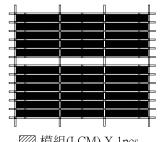


特 記 事 項 (REMARK)

4. Label Specifications:

依產內作業標準

- 5. LCM排放示意圖(前中後間隔不放置):
- 5. LCM placed as figure showing: (First and last slot should be empty)



| 模組(LCM) X lpcs.