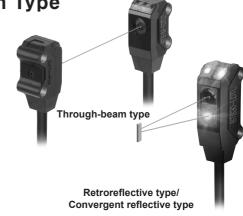
# Ultra-compact, Amplifier Built-in Type

### Feature

- Ultra-slim width of only 7.2mm
  - W7.2×H18.6×L9.5mm (through-beam type)
- W7.2×H24.6×L10.8mm
- (retroreflective type, convergent reflective type)
- Detection methods and minimum target size
  - Through-beam type (BTS1M): Ø2mm
  - Retroreflective type (BTS200): Ø2mm (at distance 100mm)
  - Convergent reflective type (BTS15/BTS30): Ø0.15mm (at distance 10mm)
- \*Detecting distance may vary by environmental factors
- Maximum detection distance: 1m (through-beam type)
- Stability indicator (red LED) and operation indicator (green LED)
- Stainless steel 304 mounting brackets
- IP67 protection structure (IEC standard)

Please read "Safety Considerations" in operation manual before using.





Specifications

_ NPN open collector output	BTS1M-TDTL	BTS1M- TDTD	BTS200- MDTL	BTS200- MDTD	BTS30-LDTL	BTS30-LDTD	BTS15-LDTL	BTS15-LDT
PNP open	BTS1M-	BTS1M-	BTS200-	BTS200-	BTS30-	BTS30-	BTS15-	BTS15-
collector output Sensing type		TDTD-P	MDTL-P Retroreflective	MDTD-P	Convergent re	LDTD-P	LDTL-P	LDTD-P
Sensing type	Through-beam type 1m		10 to 200mm <sup>×1</sup>		Convergent reflective type   5 to 30mm <sup>*2</sup>   5 to 15mm <sup>*2</sup>			
Sensing target	Opaque material of max. Ø2mm		Opaque material of max. Ø27mm		Opaque material, Translucent materials			
Min. sensing arget	Opaque material of Ø2mm		Opaque material of Ø2mm <sup>×3</sup> (sensing distance 100mm)		Ø0.15mm (sensing distance 10mm)			
Hysteresis Histance	_				Max. 15% of maximum sensing distance			
Response time Max. 1ms			I.		1			
Power supply								
Current consumption	ant May 20m4 (in case of through hearn type, this value is for each emitter and receiver)							
ight source	Red LED (650)	nm)						
Operation mode	Light ON	Dark ON	Light ON	Dark ON	Light ON	Dark ON	Light ON	Dark ON
Control output	NDN or DND open collector output							
Protection circuit								
ndicator	Operation indicator: red LED, stability indicator: green LED							
Connection	ection Cable type							
nsulation esistance	Over 20MΩ (at 500VDC megger)							
Noise immunity	±240V the square wave noise (pulse width: 1 (25) by the noise simulator							
Dielectric strength	1,000VAC 50/60Hz for 1 min							
/ibration	1.5mm amplitude at frequency of 10 to 55Hz (for 1 min) in each X, Y, Z direction for 2 hours							
Shock	500m/s² (approx. 50G) in each X, Y, Z direction for 3 times							
Ambient illumination	Sunlight: max. 10,000lx, incandescent lamp: max. 3,000lx (receiver illumination)							
Ambient temperature  Ambient Ambient	-20 to 55°C storage: -30 to 70°C							
Ambient humidity	35 to 85%RH, storage: 35 to 85%RH							
Protection structure	IP67 (IEC stan	dard)						
Material	Case: polybutylene terephthalate, sensing part: polymethyl methacrylate, bracket: stainless steel 304, Bolt: carbon steel wire for cold heading (SWCH10A)							
Cable	Ø2.5mm, 3-wire, 2m (emitter of through-beam type: Ø2.5mm, 2-wire, 2m) (AWG 28, core wire diameter: 0.08mm, number of cores: 19, insulator out diameter: Ø0.9mm)							
Accessory	Bracket A: 2, s through-beam M2 bolt: 4		Reflector (MS- Sub-bracket fo type, M2 bolt:	or reflective	Bracket A, sub	-bracket for ref	ective type, M2	bolt: 2
Approval	CE							
Neight <sup>×4</sup>	Approx. 90g (a	pprox. 40a)	Approx. 70g (a	approx. 25g)				

※1: The sensing distance is specified with using the MS-6 reflector. The distance between the sensor and the reflector should be set over 0.1m. When using reflective tapes, the Reflectivity vary by the size of the tape.
Please refer to the <a href="#">Image: Reflectivity by Reflective Tape Model</a>' table before using the tape.

※2: Non-glossy white paper 50×50mm.

\*3: It will vary by the installation environment and sensing conditions.

Please refer to the 'O Conditions of min. sensing target and installations (retroreflective type)'.

\*4: The weight includes packaging. The weight in parenthesis is for unit only.

\*The temperature or humidity mentioned in Environment indicates a non freezing or condensation.

(A) Photoelectri Sensors

(B) Fiber Optic Sensors

> (C) Door/Area Sensors

(D) Proximity Sensors

Sensors

(F) Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

Counters

...

(M) Tacho / Speed / Pulse

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

A-13

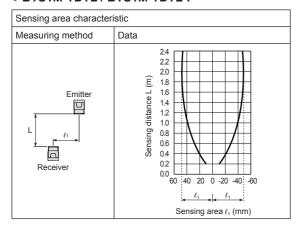
**Autonics** 

# **BTS Series**

## **■** Feature Data

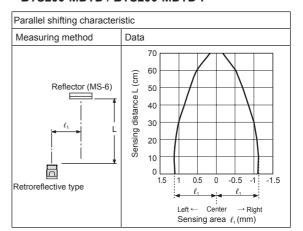
### Through-beam type

#### • BTS1M-TDTL / BTS1M-TDTL-P



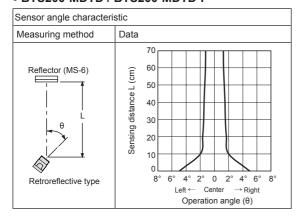
## Retroreflective type

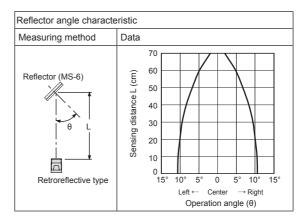
#### • BTS200-MDTD / BTS200-MDTD-P



### Retroreflective type

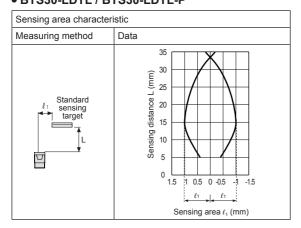
### • BTS200-MDTD / BTS200-MDTD-P

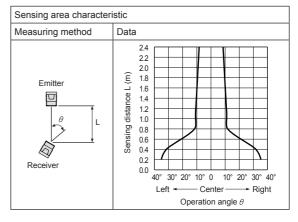




# **○** Convergent reflective type

# • BTS30-LDTL / BTS30-LDTL-P

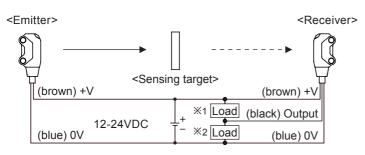




A-14 Autonics

# Connections

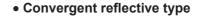
### • Through-beam type

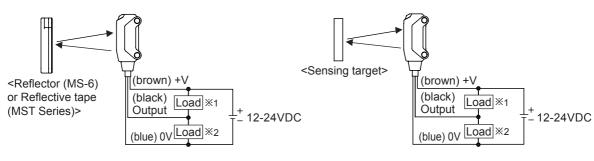


※1: Load connection for NPN output

X2: Load connection for PNP output

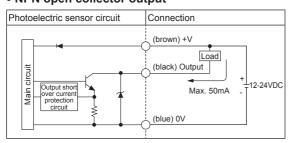
### • Retroreflective type



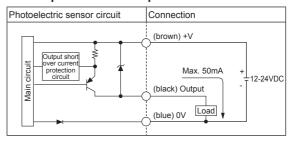


# ■ Control Output Circuit Diagram

## • NPN open collector output



# • PNP open collector output



(A) Photoelectric

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

> (F) Rotary

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

(H) Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Pulse Meters

(N) Display Units

(O) Sensor Controllers

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers

(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

Autonics A-15

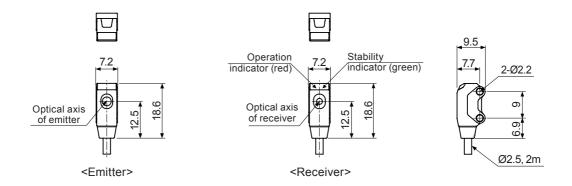
# Operation Mode

Operation mode	Light ON	Dark ON		
Receiver operation	Received light Interrupted light	Received light Interrupted light		
Operation indicator (red LED)	ON OFF	ON OFF		
Transistor output	ON OFF	ON OFF		

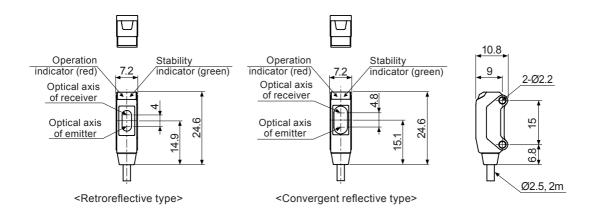
## Dimensions

• Through-beam type

(unit: mm)

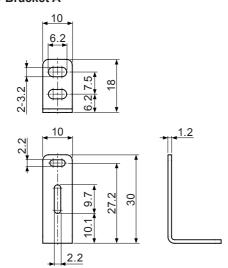


### • Retroreflective type / Convergent reflective type



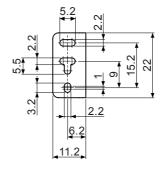
A-16 Autonics

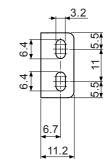
#### Bracket A



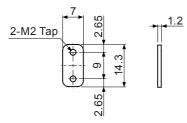
• Bracket B (sold separately)



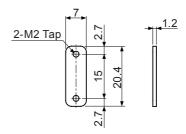




• Sub-bracket for through-beam type

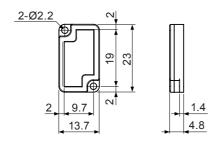


• Sub-bracket for reflective type



\*\*The sub-bracket for each sensing type is included bracket A (B).

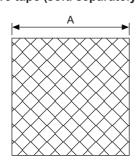
• Reflector (MS-6)



• Slit (BTS1M-ST, sold separately)



• Reflective tape (sold separately)





(unit: mm)
A
□50
□100
□200

(A) Photoelectric

(B) Fiber Optic Sensors

(C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure

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Rotary Encoders

(G) Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

(J) Counters

(K) Timers

(L) Panel Meters

(M) Tacho / Speed / Puls

> l) isplay

O) Sensor

(P) Switching Mode Power Supplies

(Q) Stepper Motors & Drivers & Controllers

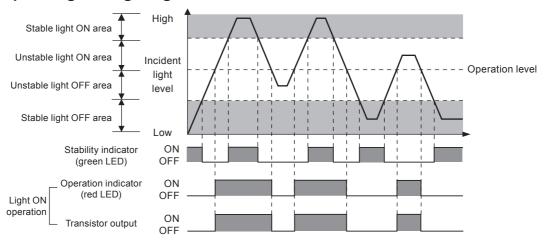
(R) Graphic/ Logic Panels

(S) Field Network Devices

(T) Software

Autonics A-1

# Operating Timing Diagram



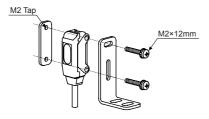
\*\*The waveforms of "Operation indicator" and "Transistor output" are for Light ON operation. They are reversed for for Dark ON operation.

# Mounting and Sensitivity Adjustment

#### (installation

Use M2 bolts to install this sensor, and keep the tightening torque under  $0.3N\cdot\text{m}.$ 

XExercise caution. Do not apply excessive impact to the unit or bend the cable section. The inside unit may be wet.

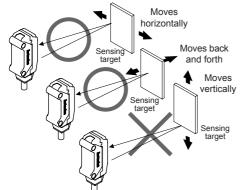


#### XCautions during installation of convergent reflective type

 Make sure that the sensing side of this sensor is parallel to the surface of each object.



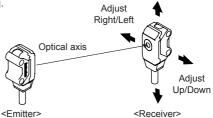
2)Make sure to install the sensor after carefully considering the moving direction of the sensing objects. Refer to the illustration below:



### Optical axis adjustment

### • Through-beam type

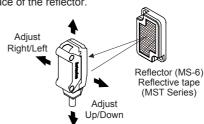
Set the emitter and the receiver facing each other. Adjust the emitter or the receiver up, down, left, right and fix the unit at the center point of where the stability indicator is operating.



## Retroreflective type

Place the sensor and the reflector (MS-6) or reflective tape facing each other. Adjust the reflector up, down, left, right and fix the reflector at the center position where the stability indicator is operating.

Make sure that the sensing side of the sensor is parallel to the surface of the reflector.



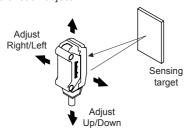
※Please use reflective tape (MST Series) for where a reflector is not installed.

A-18

#### Convergent reflective type

Place the sensing target, then adjust the sensor up, down, left, right and fix the sensor at the center position where the stability indicator is operating.

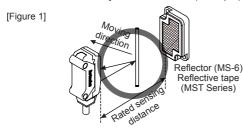
Make sure that the sensing side of the sensor is parallel to the surface of each object.

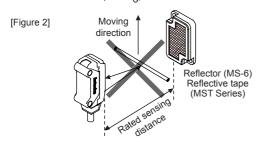


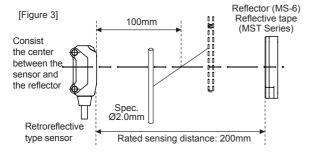
# Conditions of min. sensing target and installations (retroreflective type)

When installing the retroreflective photoelectric sensor, be sure to check the moving direction of sensing targets. Please refer to the [Figure 1, 2].

As the [Figure 3], please consist the center between the sensor and the reflector (MS-6) or reflective tape, and check the stable Light ON operations (operation (red) / stability (green) indicators turn ON). Min. sensing target is detected 100mm away from the sensor (example).







\*\*The size of minimum sensing target will vary by the installation environment of the reflector (MS-6) and the sensing position and material of the sensing target.

# Accessory (sold separately)

• Slit (model: BTS1M-ST)



 Min. sensing target and max. sensing distance by slit's Ø when attach the slit at an emitter.

Slit Ø	Min. sensing target	Max. sensing distance		
Ø1	Opaque materials of Min. Ø1.6	500mm		

XThis slit is for BTS1M-TDT□-□ only.

X4 pieces are packed and sold separately.

XThis slit is sticker for attachment, please remove the dirt on lens of photoelectric sensor before using it.

After attach the slit, remove the front protection film.

# Reflectivity by Reflective Tape Model

MST-50-10 (50×50mm)	95%
MST-100-5 (100×100mm)	100%
MST-200-2 (200×200mm)	100%

\*This reflectivity is based on the reflector (MS-6).

\*\*Reflectivity may vary depending on usage environment and installation conditions.

The sensing distance and minimum sensing target size increase as the size of the tape increases.

Please check the reflectivity before using reflective tanes

※For using reflective tape, installation distance should be min. 20mm. (A) Photoelectric

(B) Fiber Optic

> (C) Door/Area Sensors

(D) Proximity Sensors

(E) Pressure Sensors

(F) Rotary Encoders

(G)

Connectors/ Connector Cables/ Sensor Distribution Boxes/Sockets

Temperature Controllers

(I) SSRs / Power Controllers

Counters

K) Timers

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(T) Software

Autonics A-19